



Connect with the industry's key decision-makers and gain insight into the latest property trends and opportunities during 4 days of innovative exhibitions, insightful conferences and intensive business networking.

### ***MIPIIM Participation Options***



**400+**  
speakers



**35+**  
Countries



**70+**  
sessions

#### ***YES! Register me as a Delegate.***

Approximately \$1,500 Includes one MIPIIM full access registration and shared time in the Missouri Booth in the NAR-US Pavilion. Hotel and travel are not included in the registration fee.

#### ***YES! Promote my marketing Materials\****

**\$500** for one project or key property

**\$1,000** for two projects or key properties

*\*No registration or travel is included. Cost covers marketing exposure only.*

### ***Contact Information***

Name: \_\_\_\_\_ Organization: \_\_\_\_\_

Phone: \_\_\_\_\_ Email: \_\_\_\_\_

Full Address: \_\_\_\_\_



For more information about registering for MIPIIM, please email  
**John Sebree - [John@morealtor.com](mailto:John@morealtor.com)**