

## CAS QP 1 Implementation Plan – Effective March 2022

---This schedule supersedes any prior CAS Implementation Plan---

**March 2022** – For contractor crews with a minimum of four (4) craftworkers (Abrasive Blasters, Spray Painters, or both) on an eligible project\* where QP 1 Contractor Accreditation is required, and the specification is silent on craftworker requirements, the ratio of Certified Craftworkers to Non-Certified Craftworkers is 2-4, or 50%.

\*An eligible project is one where the contractor's craftworkers are blast cleaning (wet or dry) and spray painting a protective coating on a steel or metal structure or component that's exposed to atmospheric or immersion service.

Where the crew consists of more than 4 craftworkers, AMPP accepts rounding up to the nearest whole number when calculating CAS ratio requirements.

Examples:

- (1) If you have 5 Craftworkers on the crew, the CAS ratio requirement is 3
- (2) If you have 6 Craftworkers on the crew, the CAS ratio requirement is 3
- (3) If you have 7 Craftworkers on the crew, the CAS ratio requirement is 4
- (4) If you have 13 Craftworkers on the crew, the CAS ratio requirement is 7

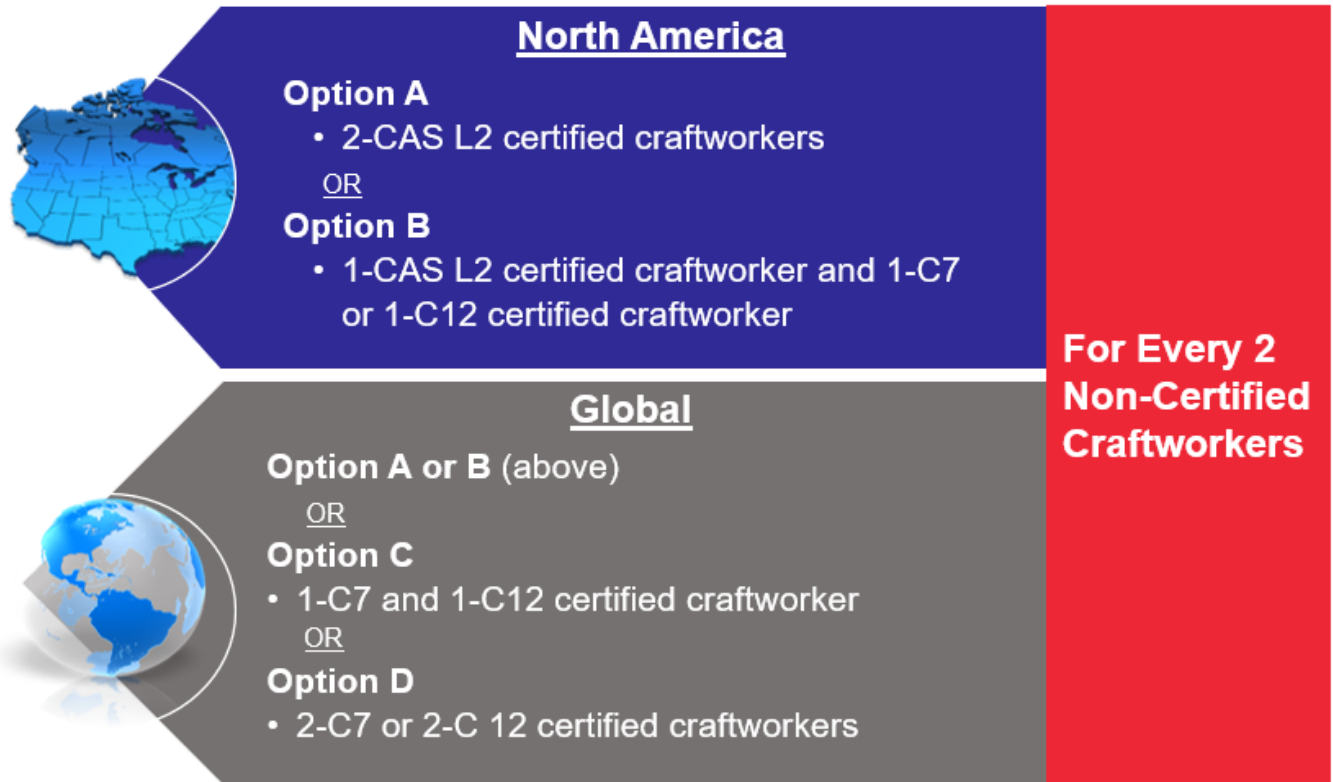
### Acceptable Certifications and Combinations that meet the CAS QP 1 Requirement

During the early pandemic CAS, C-7 & C-12 and other worker certification programs were placed on hold due to lack of/or closing of training and proctoring facilities. Now in 2022, with those restrictions being lifted, the QP Accreditation Technical Auditors will return to auditing **Checklist Item #12 as a "Critical Item"**, particularly the CAS Implementation portion.

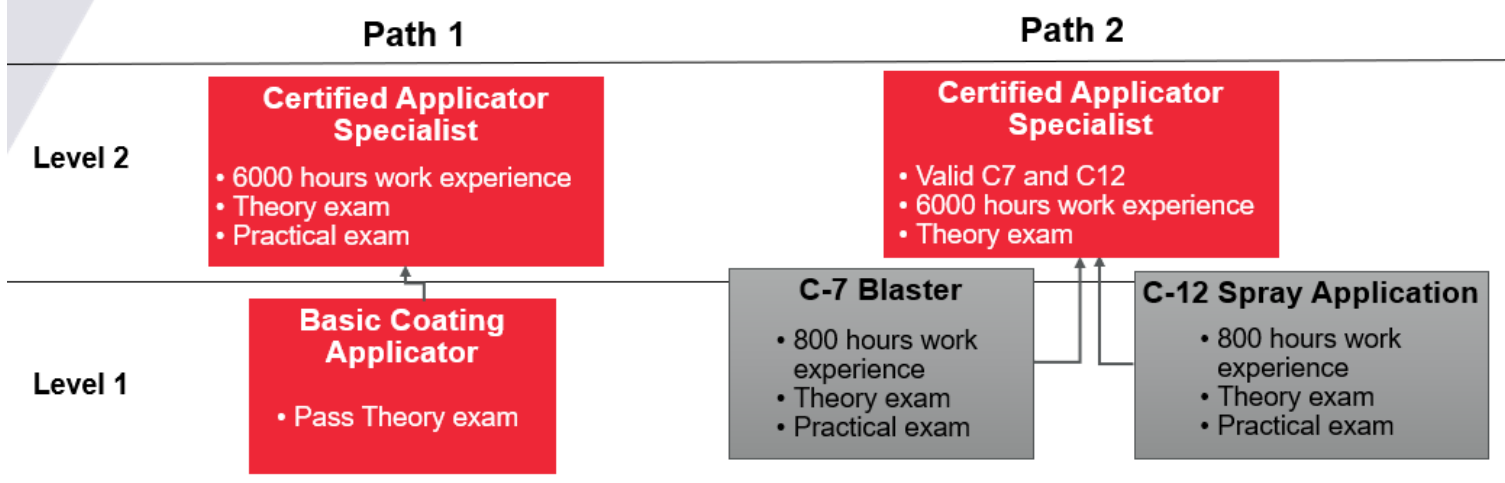
Based on forums held in 2021 with contractors and surveys received, it was requested that a parallel path be created to achieve CAS using C-7 and C-12 as steppingstones. Additionally, due to contractor's feedback, modifications were made to address reducing the number of exam questions, remove those that were irrelevant, and decrease the time waiting to receive exam results.

Acceptable options for CAS parallel path beginning in the 2022 calendar year:

## CAS Program Requirements for QP 1



## Parallel Path Architecture



If you have any questions or need clarification on the CAS QP 1 Implementation Plan, please contact AMPP QP Accreditation at [QPInfo@ampp.org](mailto:QPInfo@ampp.org).