# **SUPPORTING**

# SYNERGY

**2021 ANNUAL REPORT** 





# **VISION** •

A global network recognized as the preferred source of material technology solutions or industrial process companies.

# MISSION •

MTI maximizes member asset performance by providing global leadership in material technology for industrial processing companies to improve safety, sustainability, reliability and profitability.

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# SOLID **SYNERGY**

In 2021, MTI and its members felt the lingering effects of the global pandemic with some restrictions slowly lifting. Faced with the new challenge to run meetings and continue delivering benefits in a hybrid format, the MTI Board, staff and planning teams responded with a solid synergy to provide opportunities for member networking, learning and project development.

The same synergy could be felt among the members as they worked together virtually and in person on global project ideas and began work on six new projects, including the review of results, training content, literature and more, and together wrapped up 11 projects to help members save time and resources. This MTI method of collaboration has stood the test of time – nearly 45 years, in fact – maintaining a solid synergy throughout the organization to continue delivering industry solutions.

Thank you to the Board of Directors, TAC Leaders, Designated Representatives, TAC Representatives, Project Champions and all members for your participation to support SYNERGY at MTI!



# REPORT OF THE CHAIR **BOARD OF DIRECTORS**

"MTI moved into

what we hope is a

post-pandemic world

and a return to more

of our "old" normal

way of working"

Greetings and I hope this Annual Report finds you and your loved ones healthy and safe in these times, which continue to challenge our world. I am again pleased to present the Materials Technology Institute Annual Report for 2021 on behalf of vour Board of Directors.

The MTI Board and MTI Staff worked diligently throughout 2021 as MTI moved into what we hope is a post-pandemic world and a return to more of our "old" normal way of working. I am indebted to both groups and want to thank them for their contributions and delivering value to MTI's Membership.

2021 saw a return to what I continue to believe is one of MTI's most important member benefits—face-to-face meetings. All three Technical Advisory Councils were able to hold at least one in-person meeting with AmeriTAC able to hold two. While attendance was not up to pre-pandemic levels, I was heartened to see members willing to come out and engage with their fellow members.

You will find more details in the Executive Director's report, but I wanted to include my own emphasis of three points. First, MTI is financially very sound. There are funds available to do more projects yet at the same time the Board has managed to keep member dues below the 2019 level. MTI staff deserves credit for continuing to control costs. Second, MTI continued to both complete projects (eight in 2021) and approve new projects (five in 2021), thus creating another key value delivery to Membership. Third, it is your participation and engagement that continues to drive MTI. Without your participation MTI projects and publications don't happen. I strongly urge all members to join at least one project of particular interest to your organization.

2021 resulted in a few staff changes. Executive Director Paul Whitcraft informed the Board of his intention to retire. A search committee of the Board was led by Board Vice Chair Deb McCauley. After a thorough search, Associate Director Heather Allain was recommended to the Board and the Board voted to hire Heather. I expect a large majority of our members are aware of Heather's accomplishments as an Associate Director. Her experience with MTI positions her well for future success and I'm confident that she will perform adeptly.

Dale Keeler was hired as an Associate Director to replace Pradip Khaladkar, who also retired in 2021. Many thanks to Pradip for his numerous contributions to MTI both as a member and as a Director. Additional Associate Director hirings were set in motion to fill the vacancy from Heather's move as well to replace Patrice Houlle who will retire in 2022. MTI is indebted to Patrice for his contributions to develop EuroTAC into the very active TAC it is today.

As I said in last year's report, I'm very thankful for the opportunity to serve the Membership. The collaborative Board you have elected does an outstanding job and makes the Chair role much easier. I am very optimistic that MTI can get back to our traditional schedule of face-toface meetings and that I can greet as many of you as possible.

Chair, MTI Board of Directors

# **BOARD OF DIRECTORS**



**David Barber** Chair



**Bill Bieber** 



TP Cheng AsiaTAC Chair **BOD Ex-Officio** 



**George Donald\* NOVA Chemicals** 



**Anette Hansson** EuroTAC Chair BOD Ex-Officio Haldor Topsoe A/S



**Dale Heffner** Electro Chemical Engineering & Manufacturing Company



**Curtis Huddle** 



**FMC** Corporation



**Debra McCauley** Vice Chair



**Jeremy Nelson** AmeriTAC Chair BOD Ex-Officio



**Meghan Oaks** 



Maria Jose Landeira



**Andrew Rentsch** AmeriTAC Vice Chair BOD Ex-Officio Huntsman



**Maurice Wadley** 





**Nina Young** Chemical Company

Members of the Board of Directors (BOD) function as the keepers of MTI's strategic objectives. They provide consistent, valuable input, while maintaining the MTI mission. BOD Members serve as non-biased leaders to help make decisions that balance the needs of member companies and representatives with those of the overall organization. Members of the Board of Directors represent the interest of all people serviced by MTI.

# LETTER FROM THE **EXECUTIVE DIRECTOR**

"MTI remains financially

strong and showcases

our core membership

that is critical to our

and staff stability

future growth."

MTI enjoyed a productive and very successful year in 2021 despite the continued challenges of the pandemic. Each of our three Technical Advisory Councils managed at least one face-to-face meeting, although all three began the year with virtual meetings. Our members were able to complete some ongoing projects, initiate new projects and exchange ideas on many new project concepts. MTI remains financially strong and showcases our core membership and staff stability that is critical to our future growth.

Using MTI's member resources to finance projects structured toward solving problems or developing information for the common good of the process industries was a fundamental reason for MTI's creation. 2021 saw several very significant projects reach their conclusion. The initial project on the NDE of High Temperature Hydrogen Attack began in 2017 and resulted in successfully defining the test parameters necessary to reliably detect hydrogen damage. Two additional follow-on projects will be completed in the first half of 2022. The results of these projects will facilitate the prediction of remaining life in process equipment.

The book on Reactive and Refractory Metals was also published. This was a five-year effort involving experts both outside of and within MTI. It offers invaluable guidance on the fabrication, use and repair of titanium, tantalum, niobium and zirconium process equipment.

All told, MTI members and staff completed eight projects in 2021. Work continues on the remaining active funded projects, of which five were newly funded in 2021 at a total of \$314,000. At year end, there were more than six projects in the works for funding approval in 2022.

Through it all, MTI has remained financially strong. In recognition of the impact of the pandemic, the Board of Directors issued a 10% discount on the 2021 dues schedule. The members then authorized a 5% increase over the discounted 2021 dues for 2022, with the intent of partially returning to prior levels. However, in recognition of the lingering effects of COVID, the Board of Directors again discounted the approved dues by 2%. For 2023, dues have been increased by 3% over the discounted 2022 dues such that the actual dues for 2023 will be about 1% over those of 2019. We have been able to manage dues to these lower levels because of savings from fewer face-to-face meetings and the thoughtful management of administrative costs.

On a personal note, by the time this Annual Report is finalized, the leadership of MTI will have been placed in the very capable hands of Heather Allain. It was my pleasure to serve as your Executive Director for more than five years. I am very grateful to our members and particularly to the MTI staff for their support, innovation and determination to optimize the MTI experience for all members. I wish the very best to all of you.



# MTI DIRECTORS AND STAFF



**Heather Allain** Associate Director



**Robert Freed** 



**Patrice Houlle** Associate Director.



Associate Director



**Byron Keelin** Director of



Pradip Khaladkar' Associate Director



**Paul Liu** Associate Director,



**Christine Matthes** Accounting & Project Controller



**Daniel Rasmussen** Membership Communications & Marketing Manager



**Kirk Richardson** Director of Marketing & Sales



**Lindsey Skinner** Director of



**Paul Whitcraft** 

### **MTI FELLOWS**

Steve Springer - 2021 Robert Sinko – 2020 Gary Whittaker – 2016 Gene Liening – 2016 Emory Ford – 2015 Pradip Khaladkar – 2014 James M. Macki – 2011 William C. Fort III – 2010 W.B.A. (Sandy) Sharp – 2006 Robert A. McTamaney – 2006 Greg Kobrin - 2005 George Elder – 2004

Warren Pollock - 2004 Robert Puyear – 2002 Sheldon Dean - 2001 Paul Dillon – 2001 Galen Hodge - 2001 Bert Krisher - 2001













# MEMBER BENEFITS

For nearly 45 years, MTI and its members have pooled together time and expertise to create a wealth of critical industry information. In addition to the primary benefit of projects, becoming a member gives your company access to decades of research, instant access to industry experts, and recent reports and findings that can be applied to some of today's most pressing processing industry challenges.

### TECHNICAL COMMUNITY

The MTI Technical Forum serves as a one-stop shop for immediate expert analysis. It is largely looked upon as one of the most essential member benefits. Our engaged community offers rapid and reliable solutions to crucial questions in real-time. Tapping into some of the greatest minds in the world in their respective niches gives your company the unique opportunity to connect with the processing industries' best. Decades of Forum posts and responses are also archived and available to search in the Forum community, allowing members access to decades of critical information. This benefit alone can provide substantial value and make it well worth becoming an MTI member

## **COMMUNITY CONNECTIONS**

The ability to reach multiple experts on a wide range of technical subjects and to quickly receive trusted information is often looked upon as a primary member benefit. MTI's community-based website is equipped with the technical Forum, project team communities, online Mentor Match program and a searchable MTI directory, which allows access to a global network of knowledgeable materials technologists and facilitates rapid communication. Among our ranks are some of the world's foremost leaders in the realm of materials science as it applies to the process industries.

### **EDUCATION OFFERINGS**

Beyond our numerous online community benefits, MTI provides ample opportunities for members to network and engage in virtual and face-to-face events geared toward finding solutions to today's industry challenges. Thousands of knowledgeable members and subject matter experts have attended our niche roundtables, global TAC meetings, educational training sessions and webinars, seminars and facility tours. These professional development solutions are often custom designed for members and focused on specific industry challenges and topics.

### **ONLINE TECHNICAL RESOURCES**

The MTI website and Technical Resource Library includes extensive, dependable knowledge in the form of books, technical bulletins, reports, presentations, webinars on-demand and recorded training videos. The expanding archive of technical information is included with MTI membership. Books are made available to members 18 months before the general public, keeping members up-to-date and ahead of the curve. The vast MTI Library also has comprehensive search capabilities, giving members quick access to topics such as materials selection and stability, aging plant maintenance, corrosion, exciting new inspection methodologies and much more!

# **2021 AT A GLANCE**



### **TECHNICAL COMMUNITY**

### POSTS & REPLIES: 633

- 114 Posts
- 519 Replies
- Topic with Most Replies: Mechanical Leak Clamp Philosophy 43
- 87 Posts received more than 2 replies
- 34 Member Companies posted seeking solutions and guidance



### COMMUNITY CONNECTIONS

- 9 Resource Communities
- **27** Potential Project Teams
- 8 Project Development Committees
- 14 Funded Project Teams
- 1784 Members in the MTI Global Network



### **EDUCATIONAL OFFERINGS**

- 120+ Hours of Technical Content/Training
  - 3 Virtual TAC Meetings
  - 4 Hybrid TAC Meetings
  - 2 Roundtables Virtual and Hybrid
  - 4 Technical Webinars
  - 2 In Person Training Seminars
- 1186 Attendees



### **TECHNICAL RESOURCES**

- Search 800+ documents in the Technical Resource Library upgraded in 2021
- Discover 19 Technical Webinars on-demand
- Access 20+ publications in the member bookstore available as Print on Demand

Project Development and Completion Keep MTI Moving Forward

Of the projects concluding, after several years of ongoing work, Best Practices for Reactive and Refractory Metals in the CPI is possibly the most notable. According to Project Co-Champion, Hardin Wells (Albemarle), this book is capturing an incredible range of experiential and even anecdotal information related to the use of reactive metals, which ranges from materials selection to equipment specification, design, sourcing, and fabrication, as well as inspection, quality controls, and failure analysis. Thanks to the diligent efforts of the Project Champions and staff, the book is now complete and available in the bookstore as well as the MTI online Technical Resource Library.

MTI's founders designed the

organization to multiply their

proprietary research projects.

continues to work today with

synergy, as members not only

activities but actively contribute

to their success as Project Team

funded five projects, wrapped

help fund these important

participants. In 2021, MTI

up eight projects globally

on more than 15 active

and continued collaboration

projects, all which will generate

answers to help solve some

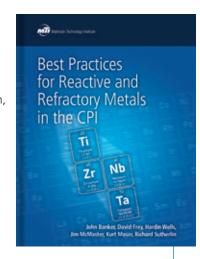
of today's toughest materials

engineering challenges.

return on investment by

sharing the cost of non-

That time-tested formula



Another new resource has been provided as a result of the Who Makes What 2 Project to create a database of available alloys in various product forms. According to Co-Champions Karen Picker (Sandvik) and Bill Bieber (Webco), the final deliverable is a simple database that was developed as a tool for producers to find the production capability and availability of many different alloys produced by MTI supplier member companies. The database is searchable and will be maintained by MTI staff. The data should help in sourcing required products primarily by product form, alloy, or UNS number. The project team expects it should benefit producer members and their purchasing departments as well as help train younger engineers, while supplier members benefit by listing what they can supply.

# 

Several other projects concluded with final reports and required further research (see pages 23-25 for details). These are being followed up with additional phases and created as new projects, which will undoubtedly develop with the same synergy as the successful projects developed and completed in 2021.

### PARTICIPATION AND NETWORKING AT THE HEART OF MTI

Members are always encouraged to join in at MTI. The limitations at the beginning of the year were slowly lifted due to the lingering effects of COVID, but that didn't prevent the spark of synergy among members around project work, training sessions, meetings and making connections virtually before moving to a hybrid format. Members attended, shared knowledge, networked and worked together to keep the organization moving forward.

ATI supported members with more opportunities to learn and engage through TACs, Roundtables, Webinars and Training Programs. In total, nearly 1200 individuals participated online or attended 15 different event offerings.

# **TAC MEETINGS**

### **AmeriTAC 134**

### ADDITIVE MANUFACTURING ROUNDTABLE

- Virtual
- February 22-24
- 56 Member Companies Participated

### **AmeriTAC 135**

### KNOWLEDGE ROUNDTABLE

- Hybrid | Louisville, KY
- June 21-23
- 42 In-person Attendees
- 52 Virtual Attendees
- 47 Member Companies Participated

### AmeriTAC 136

- Hybrid | Atlanta, GA
- October 25-27
- 57 In-person Attendees
- 52 Virtual Attendees
- 47 Member Companies Participated

### AsiaTAC Spring 2021

- Virtual
- April 7-8
- 32 Member Companies Participated
- 100 Registrants

### AsiaTAC Fall 2021

- Hybrid | Shanghai, China
- November 10-11
- 11 Member Companies Participated
- 23 In-person Attendees
- 16 Virtual Attendees

## **EuroTAC Spring 2021**

- Virtual
- 79 Registrants
- May 18-19
- 32 Member Companies Participated

# EuroTAC Fall 2021 NON-DESTRUCTIVE EVALUATION SEMINAR

- Hybrid | Villepinte, France
- October 12-14
- 20 In-person Attendees

### **Dual Laminate Training**

- In-person | Baton Rouge, LA
- November 9-10
- 66 Attendees











333 TOTAL WEBINAR

**ATTENDANCE** 

Webinars are recorded for on-demand use. Visit www.mti-global.org > Resources for more information.

## **WEBINARS**

**Polymer Based Materials for Chemical Handling Past, Present and Future** 

DATE: APRIL 16

Instructor: Pradip Khaladkar, MTI Fellow 75 Attendees

**Optimized Heat Treatment to Improve Cold Toughness** 

DATE: MAY 25

Instructor: Shane Turcott - P.Eng., M.A.Sc. 56 Attendees

**Ultrasonic Array Techniques for Detection, Characterization** and Sizing of High Temperature Hydrogen Attack

DATE: SEPTEMBER 9

Instructor: Dr. Mark Lozev, Becht 105 Attendees

**Effective Use of Duplex Stainless Steel in Storage Tanks** and Pressure Vessels

DATE: DECEMBER 14

Instructor: Claes Tigerstrand, Outokumpu 97 Attendees





# TECHNICAL ADVISORY COUNCIL (TAC) REPRESENTATIVES

The Technical Advisory Councils – AmeriTAC, AsiaTAC and EuroTAC – are comprised of one representative from each member company. TAC Representatives are responsible for the distribution of MTI information and products and provide representation at regional TAC meetings. TAC meetings are organized and conducted by chairs and vice chairs elected from each region.

### TAC LEADERSHIP

### AmeriTAC

Jeremy Nelson, Chair Koch Industries, Inc.

Andrew Rentsch, Vice Chair Huntsman

### **AsiaTAC**

Tzu-Ping Cheng, Chair

Alex Chen. Co-Vice Chair

Masao Nakahara, Co-Vice Chair Asahi Kasei Corporation

### **EuroTAC**

Anette Hansson, Chair Haldor Topsoe A/S

Lars Rose, Vice Chair DuPont

### TAC Reps by Company

### Advansix

Tiffany New-Courtney 1,2,3 Senior Reliability Engineer

### Air Liquide

Jader Furtado R & D International Expert — Physical Metallurgy

Chen Ren<sup>2</sup> R & D International

Expert – Physical Metallurgy Sophie Wastiaux Asset Integrity Management

Air Products and Chemicals, Inc.

Minfa Lin 1,3 Senior Principal Research Engineer

Ryan Yang Materials Engineer, Asia

### Albemarle

Shantie Kapoerchan 3 Reliability & Inspection Engineer

Hardin Wells 1,2 Fellow – Mechanical Tech Service

### ARKEMA

Carlos Alvarado Corrosion Principal Materials and Reliability Specialist

Renaud Veslin 3 Material and Corrosion Referent

### **Asahi Kasei Corporation**

Masao Nakahara 1,2,3 Senior Reserarcher. Plant Engineering Center

### **Ascend Performance Materials**

William Paden <sup>3</sup> Principal Corrosion & Materials Engineering Specialist

Xiaowei Ren 1,2 Materials and Corrosion Engineer

### **BASF Corporation**

Natalie Gelder 3 Materials Engineer Technical Inspection & Materials Engineering & Maintenance

Ben McCurry 1 Materials & Inspection Engineer

Guangbin Rao Materials Engineer

### **Becht**

Jeremy Staats 1,2,3 Assistant Manager – Refining Corrosion and Materials Engineer

Thomas Eason 1,2 Inspection Manager Frederic Tabaud 3

Principal Engineer Materials and Corrosion

### Chemours

Jay Schickling 1,2,3 Principal Consultant -Ceramics and Refractories

### **Chevron Corporation**

Maricela Johnson 1,2,3 Materials Engineer

### **Chevron Phillips Chemical Company**

Nina Young 1,2,3

Sr. Corrosion & Materials Engineer

### ConocoPhillips

Kelly Puzak 1,2,3 Welding/Metallurgical Engineer

### **Corrosion Materials**

Jacob Rodriguez 1,2,3 Technical Sales Engineer, Metallurgist

### Corteva Inc.

Aiit Mishra 1,2,3 Materials Engineering Consultant

Alex Chen 2 Senior Reliability Manager Marc Cook 1

Materials Specialist Evelyn Dayss 3

Materials Engineer

### **DuPont Company**

Lars Rose 3 Maintenance Manager Maurice Wadley 1,2 Materials Engineer

### **Eastman Chemical Company**

David Cole 1 Materials Engineer Will Hoskins 2,3 Materials Engineer

### Electro Chemical Co. - Superior **Dual Laminates**

Dale Heffner 1,2,3 Vice President

### **Enerfab**

Kelly Wyrough 1,2,3 Technical Sales

### **Equity Engineering Group, Inc.**

Kenneth Kirkham 1,2,3 Principal Engineer

### **ExxonMobil Research and Engineering Company**

Ser-Hor Chong <sup>2</sup> Materials Engineer John Houben 3

Discipline Team Leader; Fabrication, Welding, Surface Engineering

Ivan Morales Discipline Technology Lead - Materials

### Fluor

Cathleen Shargay 1,2,3 Materials and Welding Engineer

### **FMC Corporation**

Srini Kesayan 1,2,3 Principal Engineer - Materials

### Haldor Topsoe A/S

Maria Jose Landeira Oestergaard 1,2 Senior Manager – Mechanical Department

Anette Hansson 3 Materials Specialist

### Haynes International Inc.

Dior Chen <sup>2</sup> Sales Engineer Vinay Deodeshmukh Senior Staff Engineer Klaus Ohla 3

Marketing

### **Huntsman Corporation**

Maarten Langbroek Materials Technology Engineer Andrew Rentsch 1,2

### Industeel-ArcelorMittal

Materials Engineer

John Grocki 1 Materials Consultant Sandra Le Manchet 2,3 Corrosion Resistant Alloys – R&D and Marketing

Tzu-Ping Cheng 1,2,3 Technical Director

### **Koch Industries, Inc.**

Jeremy Nelson 1,2 Fixed Equipment Engineer

Thierry Uilenburg <sup>3</sup> Materials Engineer

### Linde

James White 1,2,3 Associate Director

### LyondellBassell Yingzi Chen 1,2

Principal Materials and Corrosion Engieer Christoph Hantsch <sup>3</sup> Mechanical Engineer/EWE

### MISTRAS Group 1,2,3

Jim McVay Principal Advisor – Mechanical Integrity, Metallurgy & Corrosion

### **Neotiss**

Mathieu Lheureux 3 Technical Sales Manager Wendy McGowan 1,2 Senior Manager, Business Development

### **New Castle Stainless Plate, LLC**

Tony Palermo 1,2,3 Regional Manager

### **Nickel Institute**

Gary Coates 1 Technical Manager Philip Song<sup>2</sup> Manager China

Benoit Van Hecke 3 Market Development Manager

### **NobelClad**

Young Shin Choi <sup>2</sup> Sales Manager Olivier Sarrat <sup>3</sup> Business Development Edgar Vidal 1

### NORAM

David Clift 1,2,3 Senior Project Engineer

### Nouryon

Ed Naylor 1 Senior Materials Engineering Associate Jan Van de Wetering 3 Expertise Head — Corrosion Engineering Wei Zhang <sup>2</sup>

VP of Marketing & Business Development

### **NOVA Chemicals**

Leader of Quality Inspection

George Donald 1,2,3 Metallurgist

### Outokumpu, Inc.

Rodrigo Faveret Signorelli 1,3 Technical Manager Chang-Ching Sun <sup>2</sup> Market Development Director / BA

### P.A., Inc.

Otis Galloway 1,2,3 President

### Pfaudler, Inc. Lisa Desai 1,2,3

Director of Technology Sales, Americas

### Plymouth Tube Co.

John Woodward 1,2,3 Power-Process-Market and Technical Development

### RathGibson

Jim Baumann 1,2,3 Director - CPI Sales

### **RL Industries**

Brian Linnemann 1,2,3 VP Operations

### Rolled Alloys

Marc Glasser 1,2,3 Director of Metallurgical Services

### SABIC

Abdulmohsin Alsahli 1,2,3 Engineer

### Sandvik Materials Technology

Vikram Pandit <sup>2</sup> Technical Marketing Manager Marcelo Senatore 1,3

### Technical Marketing Manager Schmidt+Clemens GmbH+Co KG

Dietlinde Jakobi, Dr. 1,2,3 General Manager – Research & Development Services Centrifugal Casting Division

### Shell

Jorge Penso 1,2 Senior Inspection and Integrity Engineer

Jan Vonk 3 Senior Materials & Corrosion Engineer

### **Sitech Services**

Peter Janssen 1,2,3 Corrosion & Materials Engineer

### **Stress Engineering Services**

Derrick Rogers 1,2,3 Business Development Leader

### Syncrude Canada Ltd.

Michael Anderson 1,2,3 Area Leader — Reliability & Performance Improvement

### **TITAN Metal Fabricators**

Larry Haubner 1,3 Vice President of Sales and Marketing Sanghyuk Lee <sup>2</sup>

### **Titanium Fabrication Corp.**

General Manager

Grea Dunn 1,2,3 Vice President, Sales & Marketing

### **Tricor Metals**

Charles Young 1,2,3 Business Development Manager / Metallurgist

### **VDM Metals International GmbH**

Helena Alves 2 Area Leader – Reliability & Performance Improvement

Bao Jun Li <sup>2</sup> Managing Director, China

Sereibot Yem 1 Senior Applications Engineer

### Victaulic

Daniel Christian Director - Power Market Sales Europe – Middle East – India

J Michael Griffin <sup>1</sup>

Director Engineering, Materials Technology

Shuo Peng<sup>2</sup>

Manager, Asia R & D Center

### Ward Vessel and Exchange

Adam Renstrom 1,2,3 Regional Sales Manager

### Webco Industries, Inc.

Bill Bieber <sup>3</sup> Director Business Development

Yong-Joo Kim 1,2 Vice President Process & Product Innovation

### Yara International

Lin Dring 1,2,3 Principal Materials Engineer

















# DESIGNATED **REPRESENTATIVES**

Designated Representatives (DRs) function at the official member company delegate in matters of organizational voting and dues, and serve as the primary contact at the member company.

### Abdulmohsin Alsahli

SABIC Engineer

### **Helena Alves**

VDM Metals International GmbH Senior Vice President Research & Development

### Michael Anderson

Syncrude Canada Ltd Area Leader - Reliability & Performance Improvement

### **David Barber**

Dow Engineering & Maintenance Principal, Materials Engineering Discipline Global Improvement Leader

### Troy Bartley

Titanium Fabrication Corp Technical Sales

### **lim Raumann**

RathGibson Director — CPI Sales

### **Bill Bieber**

Webco Industries, Inc. Director Business Development

### **Holly Both**

Plymouth Tube Co VP Marketing

### Yingzi (Julie) Chen

LyondellBasell

Principal Materials and Corrosion Engineer

### Tzu-Ping Cheng

Technical Director

### **David Clift** NORAM

Senior Project Engineer

### **Gary Coates**

Nickel Institute Technical Manager

### Vinay Deodeshmukh

Havnes International Inc. Senior Staff Engineer

### Lisa Desai

Pfaudler, Inc. Director of Technology Sales, Americas

### Lin Dring

Yara International Principal Materials Engineer

### **George Donald**

NOVA Chemicals Corporation Metallurgist

### **Thomas Eason**

Inspection Manager

### **Jader Furtado**

Air Liguide

R&D International Expert — Physical Metallurgy

### Otis Galloway

P.A., Inc. President

### **Marc Glasser**

Rolled Allovs

Director of Metallurgical Services

### J. Michael Griffin

Victaulic

Director Engineering, Materials Technology

### **Larry Haubner**

TITAN Metal Fabricators

Vice President of Sales and Marketing

### **Dale Heffner**

Electro Chemical Co. – Superior Dual Laminates Vice President

### John Houben

ExxonMobil Research and **Engineering Company** Discipline Team Leader; Fabrication, Welding, Surface Engineering

### **Curtis Huddle**

Eastman Chemical Metallurgist/Materials Engineer

### Dietlinde Jakobi

Schmidt+Clemens GmbH+Co KG General Manager — Research & Development Services Centrifugal Casting Division

### Peter Janssen

Sitech Services Corrosion & Materials Engineer

### Maricela Johnson

Chevron Corporation Materials Engineer

### Srini Kesavan

FMC Corporation Principal Engineer - Materials

### **Kenneth Kirkham**

The Equity Engineering Group, Inc. Principal Engineer

### Sandra Le Manchet

Industeel – Arcelor Mittal Manager of Corrosion Resistant Alloys R&D Department

### Minfa Lin

Air Products and Chemicals, Inc. Senior Principal Research Engineer

### **Brian Linnemann**

RL Industries VP Operations

### **Debra McCauley**

Chemours Materials Principal Consultant

### Wendy McGowan

Neotiss

Senior Manager, Business Development

### Jim McVav

MISTRAS Group Principal Advisor – Mechanical Integrity, Metallurgy & Corrosion

### Masao Nakahara

Asahi Kasei Corporation Senior Reserarcher, Plant Engineering Center

### **Ed Navlor**

Senior Materials Engineering Associate

### Jeremy Nelson

Koch Industries, Inc. Fixed Equipment Engineer

### **Tiffany New-Courtney**

AdvanSix Senior Reliability Engineer

### Meghan Oaks BASF Corporation

Materials Engineer

### Maria Jose Landeira Oestergaard

Haldor Topsoe A/S Senior Manager – Mechanical Department

### **Andrew Olander**

Corteva Inc. Materials Engineer

### William Paden

Ascend Performance Materials Principle Corrosion & Materials Engineering Specialist

### **Tony Palermo**

New Castle Stainless Plate, LLC Regional Manager

### Jorge Penso

Senior Inspection and Integrity Engineer

### **Kelly Puzak**

ConocoPhillips Welding/Metallurgical Engineer

### **Adam Renstrom**

Ward Vessel and Exchanger Regional Sales Manager

### **Andrew Rentsch**

Huntsman Corporation Materials Engineer

### Jacob Rodriguez

Corrosion Materials Technical Sales Engineer, Metallurgist

### **Marcelo Senatore**

Sandvik Materials Technology Technical Marketing Manager

### **Cathleen Shargay**

Materials and Welding Engineer

### Rodrigo Faveret Signorelli

Outokumpu, Inc. Technical Manager

### Arun Sreeranganathan

Stress Engineering Services Senior Associate

### Jeremy Staats

Becht Assistant Manager – Refining Corrosion and Materials Engineer

### **Renaud Veslin**

ARKEMA

Material and Corrosion Referent

### **Edgar Vidal**

NobelClad VP of Marketing & Business Development

**Maurice Wadley** 

### Materials Engineer Hardin Wells

DuPont Company

Albemarle Fellow - Mechanical Tech Service

### **James White**

Linde

Associate Director

### **Kelly Wyrough**

Technical Sales

### **Charles Young**

Tricor Metals Business Development Manager / Metallurgist

### Nina Young

Chevron Phillips Chemical Company Sr. Corrosion & Materials Engineer

# MEMBER COMPANIES































































































































# TOTAL MEMBERS 1798





**2 SCHOLARSHIPS AWARDED** 



University of Alberta

**Owen Murdoch** Ohio State University

### **Global Value Champion**

Chemours, Enerfab, and Nouryon

### **Value Award** Wendy McGowan (Neotiss) and Hardin Wells (Albemarle)

**VALUE AWARDS** 









MEMBERSHIP ANNIVERSARIES IN 2021

GLOBAL SYNERGY

**2021 MEMBERSHIP** 

**40** YEARS

**HEADQUARTERS** 

NEW MEMBER IN 2021

**FLUOR** 

**▲** ALBEMARLE®









KOCH





**5** YEARS

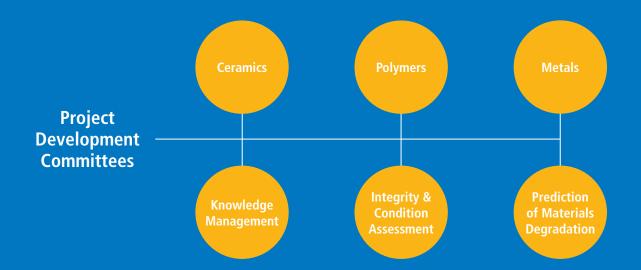
**NEOTISS** 



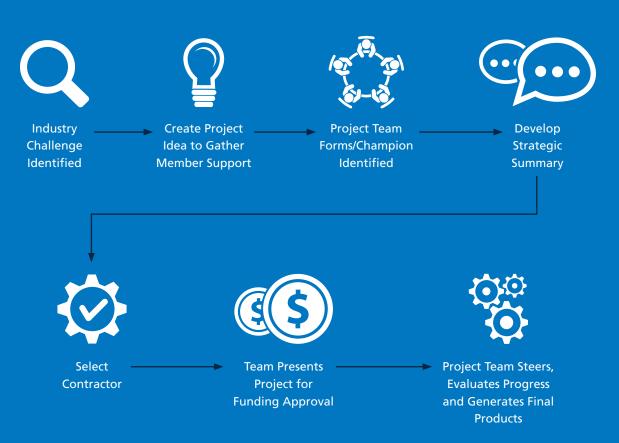
Not Pictured: Value Award – Lars Rose (DuPont)

# PROJECT COLLABORATION

Our member-driven projects are a key benefit of MTI membership. MTI's expert technical community provides member companies with opportunities to combine resources, leverage higher funding, utilize the power of networking and access a more diverse knowledge pool to solve critical industry challenges. The research conducted is a collaborative process, typically vetted through MTI's six Project Development Committees (PDCs), working toward generating strategic project ideas to benefit members and the industry.



# PROJECT PROCESS



# **2021** PROJECTS **OVERVIEW**

5

**FUNDED PROJECTS** 

8

COMPLETED PROJECTS

\$314K

APPROVED FUNDING

978

PROJECT TEAM MEMBERS<sup>2</sup>

33

PROJECT CHAMPIONS

- 1) Some members may serve as the champion for more than one project.
- 2) Members are counted per each project team signed up to participate in.

# **POTENTIAL PROJECTS**

When project ideas are developed and a Champion(s) has volunteered to lead the team, these projects typically move out of the Project Development Committees (PDCs) and are designated as Potential Projects. The end goal is for the projects to be presented and approved for funding to develop products and/or resources that will benefit MTI members. For details about each of the current Potential Projects provided here, please visit www.mti-global.org/communities.

### Project #369

Business Cases for Knowledge Management Continuous Improvement

Champions: Jay Schickling, Chemours; Chuck Young, Tricor

### Project #375

Remaining Life Evaluation of Aged Alloy 20Cr32Ni Components

Champions: Jeremy Nelson, Koch Industries; Jose Ramirez,
Air Products & Chemicals, Inc.

### Project #376

Characterization of Aged Stainless Steel

Champions: Paisley Cameron, Becht; Gary Coates, Nickel Institute

### Project #377

Ceramic Fundamentals for Industrial Use Champion: Jay Schickling, Chemours

### Project #378

SRC Phase 2 Identification of preconditions able to avoid SRC without PWHT

Champions: Anette Hansson, Haldor Topsoe A/S; Olivier Durst, Air Liquide

### Project #379

PSA Integrity Testing Program

Champion: Jader Furtado, Air Liquide

### Project #382

Composite Repair Surface Preparation Study

Champions: Enxhi Marika, Chemours; Dale Heffner, Electro Chemical

### Project #383

Lithium Halide Corrosion Testing

Champions: Luiza Esteves, Sandvik; David Cole, Eastman

### Project #384

Tube to Tubesheet Joint Factors for Sealing

Champions: Isaac O'Brien, Equity Engineering; Karen Picker, Sandvik

### Project #385

MTI Knowledge Roundtable: Renewable Diesel

Champions: Karen Picker, Sandvik; Nate Sutton, Equity Engineering

### Project #386

Metal Additive Manufacturing Qualification for ASME BPVC Champion: Andrew Rentsch, Huntsman

### Project #388

Dual Laminate Training in Europe

Champions: Debra McCauley, Chemours; Renaud Veslin, Arkema; Hardin Wells, Albemarle

### Project #389

### MTI Podcasts

Champion: Isaac O'Brien, Equity Engineering

### Project #390

HTHA Atlas of NDE Images and Corresponding Microstructures

Champion: Nina Young, Chevron Phillips Chemical Company

### Project #391

Duplex Stainless Steel Welds at Elevated Temperatures

Champions: Anette Hansson, Haldor Topsoe A/S; Jennifer Larimore, Chemours; John Houben, ExxonMobil



# **FUNDED PROJECTS**

Project #354

Dual Laminate Training Course
(Previously funded project – additional request)

**Champion:** Deb McCauley, Chemours

Amount Funded: \$15,000

Funding increase for producing professional video(s) from the Dual Laminate training.

Project #357

**Corrosion of Bio Oils** 

**Champions:** Nate Sutton, Equity Engineering; Maricela Johnson, Chevron **Amount Funded:** \$100,000

Obtain high-temperature FFA corrosion rate data for representative engineering alloys (common materials in existing hydrotreaters and candidate materials for new equipment in renewable units) at the process conditions of primary interest to bio-oil Hydroprocessing, considering common renewable feedstocks. This will be pursued through literature review and testing/experimental work.

Project #358

**High Temperature Low Chloride Pitting, Crevice Corrosion and SCC** 

**Champions:** Rodrigo Signorelli, Outokumpu; Björn Helmersson, Outokumpu **Amount Funded:** \$108.000

The project proposes an investigation of stainless steels corrosion resistance to Pitting, Crevice and SCC resistance in temperatures above 90°C (194°F) and low chloride amounts. The aim is to complete the existing engineering diagrams.

Project #368

**Best Practices for Working with SMEs** 

**Champions:** Robert Sinko, MTI Fellow/Becht; Pat McSharar, DuPont **Amount Funded:** \$85,000

Develop a Knowledge Management Module to include: Templates for info gathering (up to 100, as directed by Project Team); templates for assessing and stratifying info; structures on setting up meetings with SMEs; survey on Knowledge Management technologies and software; Risk Management Strategy for crisis aversion and/or response; contractor presentation to members and final report at AmeriTAC.

Project #373

**Refractory Ceramic Fiber Training** 

**Champion:** Jay Schickling, Chemours

Amount Funded: \$6,000

Coming out of the Ceramics PDC, this team will host a one-day training seminar on Refractory Ceramic Fibers. The training will cover different types of RCFs, installation and selection techniques, health and safety implications, failure mechanisms, rigidizers, use behind refractory, and alternative materials.

# **COMPLETED PROJECTS**

### Project #256

### **Best Practices for Reactive and Refractory Metals**

Champions: Wendy McGowen, Neotiss; Hardin Wells, Albemarle

Compared to other materials technologies, there has long been a significant deficit in terms of best practices and lessons learned in the public domain, relative to the use of reactive and refractory metals in Chemical Process Industry (CPI) applications. This compendium is an unprecedented compilation of industry best practices as it relates to raw materials manufacturing, materials selection, design, construction, and repair of reactive and refractory metals for equipment and piping in the Chemical Process Industries. The content includes many of the unique design challenges that these materials present, along with fabrication and quality-control nuances, limited supply chain/sourcing avenues, unusual ownership considerations, and cost-effective use of these materials and more. In fact, more than 250 years of subject matter expertise and anecdotal lessons learned have been brought to bear on this subject and captured within this publication. The book is available in the member bookstore and Technical Resource Library.

### Project #291

### **Stress Relaxation Mitigation Strategy**

**Champions:** Anette Hansson, Haldor Topsoe A/S; Olivier Durst, Air Liquide

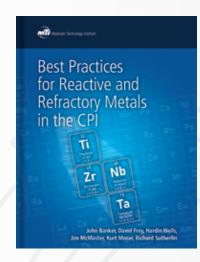
The project aimed at qualifying the bending test method for the evaluation of stress relaxation cracking of welded joints. Two materials, 800h and 347H, were employed in the screening. While from 800H two workshop welds (an unrestraint and a fully restraint) were prepared, the 347H specimens were extracted from a feed pipe weld, which prematurely failed in service. The 800H materials selected turned out to be less sensitive to SRC, because of moderate Al+Ti contents (0.63 % and 0.57 %), while the 347H welds extracted from the feed pipe prove to be highly susceptible to SRC. The testing parameters featured variations in temperature (600, 650 °C), loading geometry (3- and 4-point bending), loading strain, relaxation time, specimen predeformation and pre-aging. For the assessment of the experimental results, three microstructural damage classes (class 1: pass, classes 2 and 3: fail) apart from macroscopic cracking were defined. The final project report is available in the Technical Resource Library by visiting www.mti-global.org and navigating to Resources.

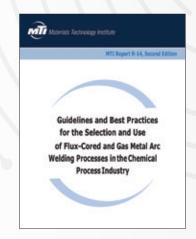
### Project #300

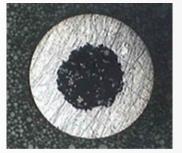
### **Upgrade of FCAW & GMAW MTI Report R-14**

Champion: Jeremy Nelson, Koch Industries

Flux-cored arc welding (FCAW) and gas metal arc welding (GMAW) techniques are increasingly used for fabrication of process equipment. MTI's best practice guideline was published in 2004, and since then, the industry has advanced the usage and understanding of best practices. New FCAW products for joining alloys such as duplex stainless steels have become available. Additionally, industry has developed information on FCAW and GMAW parameters on impact toughness and corrosion resistance of welds in process equipment. These data have been incorporated into the revised document, not as exhaustive references but rather as illustrative case studies. The final project report is available in the Technical Resource Library by visiting www.mti-global.org and navigating to Resources.







Cross Section of Seamless FCAW Electrode



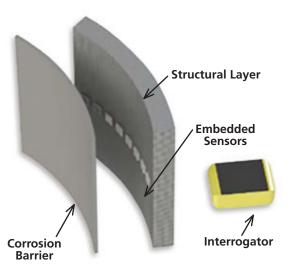
# **COMPLETED PROJECTS**

CONTINUE

# Project #334 RFID Sensor Patent

Champion: Robert Sinko, MTI Fellow/Becht

MTI Project 253 investigated the possible use of RFID sensors to identify the deterioration of the corrosion barriers in FRP structures. This study prompted the filing of a provisional patent—project 334—for the application of this technology to monitor the integrity of the corrosion barrier in FRP structures. Notice of final patent approval was received in February 2021.



# Project #349 Who Makes What 2

Champions: Karen Picker, Sandvik; Bill Bieber, Webco Industries

This project developed an improved online resource with information on available alloys in different product forms associated with available suppliers around the globe. This resource allows MTI members to find appropriate suppliers for stationary products, such as fittings, tube, pipe and plate. Members can access the database after logging in at www.mti-global.org and navigating to the Resources menu.

# Project #353 PSA Structural Integrity – Phase I

**Champion:** Jader Furtado, Air Liquide

Results from the literature review related to fatigue crack initiation and propagation from notches are summarized in two separate sections. The first section highlights models for determining the number of stress cycles for crack initiation as well as approaches for quantifying the driving forces (strain range and mean stress) at notches that serve as inputs to the models. The ensuing section on crack propagation from notches is organized similarly, i.e. it presents fracture mechanics-based fatigue models and methods for estimating the driving forces (stress-intensity factor ranges) at notches. The final report is available in the technical resource library.

# Project #354 Dual Laminate Training Course

**Champion:** Debra McCauley, Chemours

The objective of the Dual Laminate Training Course was to provide follow up training to the previous FRP trainings MTI offered. The intention is to educate members, non-members, and third-party inspection resources. The information presented in this unique training course was a compilation of a very broad body of knowledge in one training package not found anywhere else. It is important to recognize that this knowledge would otherwise have to be acquired from many years of actual inspection work, trial and error. The training took place November 2021 in Baton Rouge, Louisiana, with 66 total in attendance. With the course materials developed, MTI will look at providing the training in other locations globally.



### Project #356

### Fracture Toughness & Weldability of High Temperature Alloys

**Champions:** Jeremy Nelson, Koch Industries; Jose Ramirez. Air Products and Chemicals

Industrial users are interested in improved approaches for remaining-life predictions of the plant equipment made with high-temperature alloys. Cast Alloy 20Cr32Ni1Nb is of particular interest for this current project. Specifically, there is a strong interest in using high-temperature and low-temperature fracture toughness testing to develop data needed for use in fitness-for-service (FFS) calculations for Steam Methane Reformer (SMR) outlet manifolds. The objective of this project was to conduct a thorough literature review to determine the feasibility of high-temperature fracture toughness testing options capable of generating data needed for plant equipment FFS calculations and predictions of remaining life (RL). The final project report is available in the Technical Resource Library by visiting www.mti-global.org and navigating to Resources.

### **CLOSED PROJECTS**

Occasionally, MTI closes projects when there is not enough member support or data for a project to move from the potential to funded phase. The explanation for each closed project is documented here.

### Project #360 — Loading Breakaway Systems

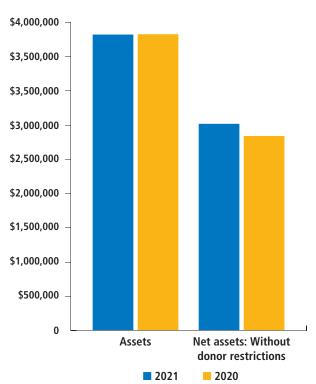
There was not enough information and support for a full project on this subject. As a result, the project team developed of a Technical Awareness Bulletin that will be reviewed and published by the TAC Bulletins Committee.

### Project #361 — Lined Pipe Retorque II

This was a follow-up to Project #278 Lined Pipe Retorque; however, the champion and team determined the results from the initial project were inconclusive and did not continue with work on the second phase.

The financial graphs listed in this annual report demonstrate the side-by-side comparison of 2021 and 2020 Statement of Financial Position, our Statement of Activities and the Statement of Cash Flow. As the association moves forward in 2022, MTI thanks all of the members, leaders and staff who have helped MTI grow and maintain its financial stability. MTI is firmly positioned, financially and strategically, as we continue to provide training, resources, networking and other benefits for our members. (A more detailed report of the Fiscal Year 2021 audit is available upon request.)

# Statements of Financial Position For the Years Ended December 31, 2021 and 2020



2021

\$3,834,705

\$1,156,295

\$2,678,410

\$3,384,705

Assets

Liabilities

Net assets: Without donor restrictions

Total Liabilities and Net Assets

2020

\$3,839,299

\$2,521,056

\$3,502,874

\$981,818

For the Years Ended December 31, 2021 and 2020					
	2021	2020			
Cash flows from operating activities:	2021	2020			
Change in net assets	\$157,354	\$754,965			
Adjustments to reconcile change in net assets to net cash provided by	•	4.5.75			
operating activities:					
Depreciation Depreciation	14,089	13,206			
Investment (income) loss, net of fees		(70,647)			
Changes in operating assets and liab		, ,,			
Decrease in assets:					
Accounts receivable	_	4,773			
Accrued interest receivable	1,497	(2,153)			
Prepaid expenses and deposits	(16,115)	4,568			
Increase (decrease) in liabilities:					
Accounts payable	79,530	80,987			
Accrued payroll	_	(7,164)			
Accrued paid time off	_	4,246			
Other accrued expenses	(7,110)	8,726			
Deferred revenue	102,057	(86,434)			
Net cash provided by	402.204	705 073			
operating activities	402,304	705,073			
Cash flows from investing activities:					
Proceeds from redemption of	1 075 000	700 703			
certificates of deposit  Purchases of certificates	1,075,000	709,793			
	(1,292,041)	(1,150,000)			
Purchases of property	(1,232,041)	(1,150,000)			
and equipment	(9,495)	(2,341)			
Net cash used in	(3, 133)	(2,311)			
investing activities	(226,536)	(442,548)			
Net increase in cash					
and cash equivalents	175,768	262,525			
·	•	-			
Cash and cash equivalents,					
beginning of the year	656,185	393,660			

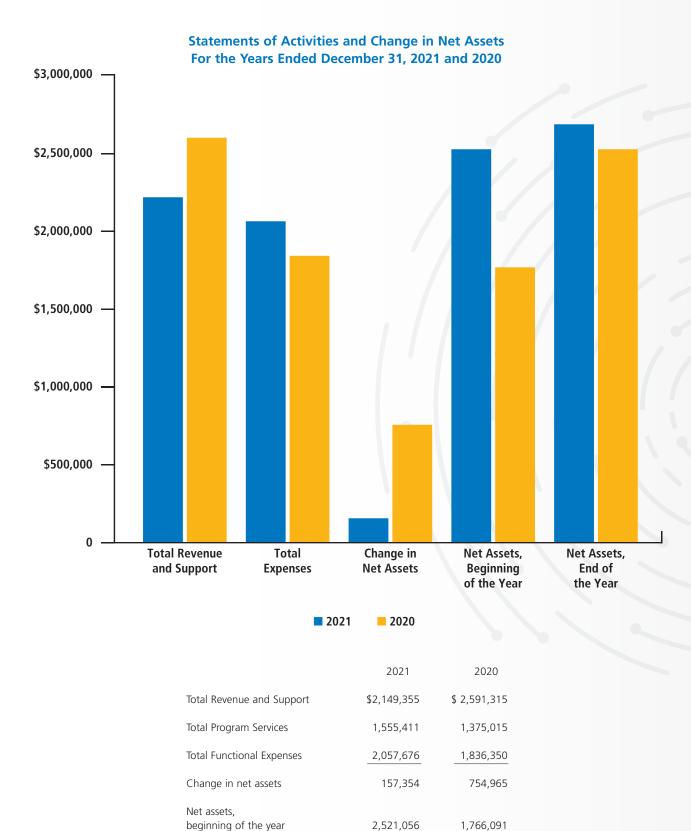
\$831,953

\$656,185

Cash and cash equivalents,

end of year

**Statement of Cash Flows** 



\$2,678,410

Net assets, end of the year

\$2,521,056

# ANNUAL REPORT

# FINANCIAL **STATEMENTS**

# Schedule of Functional Expenses For the Years Ended December 2021 and 2020

	Program Services			Supporting Services		Total		
	Projects 2021	Projects 2020	Meetings 2021	Meetings 2020	General and Administrative 2021	General and Administrative 2020	2021	2020
Wages and Benefits	\$429,531	\$395,543	\$293,072	\$252,950	\$188,103	\$188,813	\$903,706	\$837,306
Contractors	352,875	352,424	_	_	_	_	352,875	352,424
Marketing	5,050	_	52,976	34,611	47,181	21,858	105,207	56,469
Food and beverage	5,747	67,151	67,285	2,273	1,617	2,635	74,649	72,059
Payroll taxes	30,684	28,203	20,936	18,036	12,937	13,463	64,557	59,702
Employee benefits	24,635	9,227	18,001	18,454	19,953	33,831	62,589	61,512
Travel	4,390	_	48,321	11,542	1,088	2,477	53,899	14,019
Audio and visual	24,075	12,310	24,075	18,214	_	_	48,150	30,524
Rent and utilities	16,496	12,848	11,547	12,848	15,946	15,419	48,989	41,115
Communications	6,772	1,481	6,772	1,481	30,255	36,065	43,799	39,027
Other Project Expense	43,061	36,705	_	_	_	_	43,061	36,705
Sofware	3,453	3,717	3,453	3,717	36,114	32,541	43,020	39,975
Professional services	_	6,824	_	_	40,759	20,940	40,759	27,764
Website	10,292	12,167	10,292	12,167	10,291	12,166	30,875	36,500
Magazine	3,033	2,132	3,032	2,132	24,259	17,057	30,324	21,321
Office Expenses	_	_	_	_	29,841	30,488	29,841	30,488
Payroll Expenses	8,209	8,580	5,601	5,487	3,461	4,096	17,271	18,163
Depreciation	_	_	_	_	14,089	13,206	14,089	13,206
Editing	12,570	9,388	_	_	_	_	12,570	9,388
Insurance	3,742	3,692	3,742	3,692	3,743	3,693	11,227	11,077
Dues and subscriptions	_	_	_	_	9,721	5,045	9,721	5,045
Miscellaneous expenses	_	_	_	_	8,856	5,776	8,856	5,776
Publishing	690	8,732	_	_	6,344	_	7,034	8,732
Postage	_	_	_	_	4,614	1,716	4,614	1,716
Speakers	306	1,837	307	1,836	_	_	613	3,673
Meeting Supplies	_	_	288	228	_	_	288	228
Printing expenses	_	_	_	_	93	50	93	50
Literature Search	_	2,500	_	_	_	_	_	2,500
Training Expenses				(114)				(114)
Totals	\$985,611	\$975,461	\$569,800	\$399,554	\$502,265	\$461,335	\$2,057,676	\$1,836,350

# SCHEDULE OF ANNUAL MEMBERSHIP DUES FOR 2023

Sales \$US Billions	<b>2023 Dues</b>	Sales \$US Billions	2023 Dues
< 0.4	\$19,000	25.0 < 50.0	\$55,130
0.4 < 0.8	\$24,050	50.0 < 100.0	\$60,230
0.8 < 1.5	\$29,140	100.0 < 200.0	\$65,490
1.5 < 3.0	\$34,520	200.0 < 400.0	\$70,750
3.0 < 6.0	\$39,730	400.0 < 800.0	\$78,815
6.0 < 12.0	\$44,665	800.0 < 1,500.0	\$81,060
12.0 < 25.0	\$49 920		

# BASIS FOR ASSESSING COMPANY'S MEMBERSHIP DUES

Dues for membership are determined from the dues schedule published in the Annual Report. Dues are based on the total sales of all divisions of the member company for the most recently audited fiscal year at the time of invoicing. For organizations that do not publish audited sales figures, such as privately held corporations and state-owned-enterprises, the total sales must be certified by an officer. Membership dues for associations and other organizations, which do not have revenue from sales, will be considered by the Board of Directors on a case-by-case basis. The Board of Directors may make exceptions to this policy based on the discretion of the board.

# ABOUT MATERIALS TECHNOLOGY INSTITUTE

The Materials Technology Institute, founded in 1977, is a unique, not–for–profit technology development organization representing private industry. It sponsors projects focused on both developing new technology and transferring existing knowledge to day—to—day practice. Practical, generic, nonproprietary studies are conducted on the selection, design, fabrication, testing, inspection, and performance of materials of construction used in the process industries. The scope of work includes evaluation of metallic and non-metallic materials, optimum design applications, fitness—for—service, mechanical integrity and life cycle determinations, and economic factors affecting performance of vessels, tanks, piping and other components.

Through membership and networking within MTI, companies can access solutions to nonproprietary problems of major concern to the process industries. Members can capitalize on the extensive expertise of member company representatives, leverage their technology investment by participating in the direction and results of MTI projects, and utilize MTI's books, reports, software and video training programs immediately as needed. Benefits to member companies are increased plant integrity, reliability and profitability.

