

System-wide Delay Optimizer for Train Schedules at Intermodal Facilities

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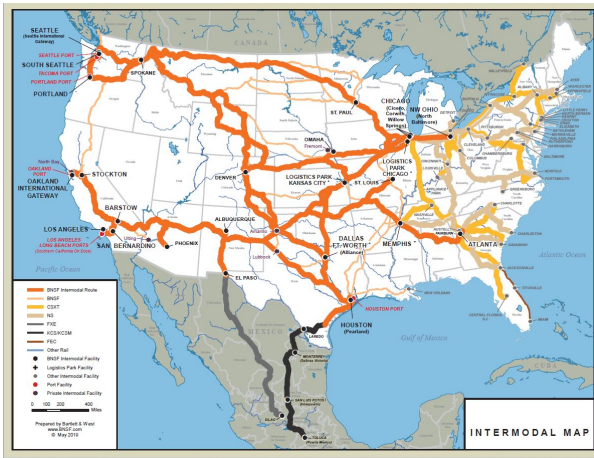
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Intermodal Network



- Largest freight railroad network in North America
- 28 U.S. states and 3 Canadian provinces
- 25 intermodal facilities
- 10.7 million carloads shipped in 2019

Source:

<https://www.bnsf.com/ship-with-bnsf/maps-and-shipping-locations/pdf/small-intermodal-map.JPG>

<https://www.bnsf.com/about-bnsf/financial-information/pdf/performance-update-2q-2019.pdf>

Problem Description

- A network has a set of hubs and trains
 - Each hub has a strip track (with max footage) and at most 2 lead tracks per direction. A hub can have either North/South leads or East/West leads.
 - Each train departs at an origin hub, possibly stops at one or multiple transit hubs before arriving at the destination hub
 - The time the train occupy strip/lead tracks depends on its priority, length and activity (e.g. transiting)
- Goal: Minimizing the cost associated with delaying/advancing trains to meet capacity constraints
- Assumption: All strip tracks are considered as 1 single big strip track that has the hub's total footage

Variables

Variables

- x_{it} : binary variable indicating if event i (i.e. departure or arrival) happens at time t
- y_{it} : binary variable indicating if event i is occupying the strip track at time t
- z_{it}^k : binary variable indicating if event i is occupying lead track k at time t

Data

- c_{it} : cost associated with event i occurring at time t
- s_i : length (ft) of train associated with event i
- r_i : transportation time (hours) associated with event i (i.e., 0 hour for departures)
- d_i : number of hours taken to process event i on strip track
- l_i : number of hours taken to process event i on lead track
- h_i : the hub where event i takes place
- p^i : the index of the event preceding event i
- L_h^k : capacity of lead track k at hub h
- U_h^k : capacity of strip track k at hub h
- T_i : set of time periods where event i is allowed to occur
- T_i^{max} : latest time period where event i is allowed to occur
- P : set of all trains with that have at least 1 preceding train.
- Λ : set of all events where Λ^{TD} and Λ^{TA} are the set of all departing and arriving events respectively (Note: $\Lambda = \Lambda^{TD} \cup \Lambda^{TA}$)

Formulation

$$\text{minimize} \quad \sum_{i \in \Lambda^{TA}} \sum_{t \in T_i} c_{it} x_{it} \quad (1)$$

$$\text{s.t.} \quad \sum_{t \in T_i} x_{it} = 1 \quad \forall i \in \Lambda \quad (2)$$

$$x_{p^i t} \leq \sum_{t'=t+r_i}^{T_i^{max}} x_{it'} \quad \forall i \in P, \forall t \in T_{p^i} \quad (3)$$

Formulation (2)

$$\text{s.t.} \quad \sum_{k=0}^{d_i-1} y_{i(t+l_i+k)} \geq d_i x_{it} \quad \forall i \in \Lambda^{TA}, \forall t \in T_i \quad (4)$$

$$\sum_{k=0}^{d_i-1} y_{i(t-l_i-d_i+k)} \geq d_i x_{it} \quad \forall i \in \Lambda^{TD}, \forall t \in T_i \quad (5)$$

$$\sum_{k=0}^{l_i-1} z_{i(t+k)}^0 \geq l_i(1 - \gamma_i) x_{it} \quad \forall i \in \Lambda^{TA}, t \in T_i \quad (6)$$

$$\sum_{k=0}^{l_i-1} z_{i(t-d_i+k)}^0 \geq l_i(1 - \gamma_i) x_{it} \quad \forall i \in \Lambda^{TD}, t \in T_i \quad (7)$$

$$\sum_{k=0}^{l_i-1} z_{i(t+k)}^1 \geq l_i \gamma_i x_{it} \quad \forall i \in \Lambda^{TA}, t \in T_i \quad (8)$$

Formulation (3)

$$\text{s.t.} \quad \sum_{k=0}^{l_i-1} z_{i(t-d_i+k)}^1 \geq l_i \gamma_i x_{it} \quad \forall i \in \Lambda^{TD}, t \in T_i \quad (9)$$

$$\sum_{i \in \Lambda: h_i=h} s_i y_{it} \leq U_h \quad \forall t \in T, \forall h \in H \quad (10)$$

$$\sum_{i \in \Lambda: h_i=h} z_{it}^k \leq L_h^k \quad \forall t \in T, \forall h \in H, \forall k = 0, 1 \quad (11)$$

$$x_{it} \in \{0, 1\} \quad \forall i \in \Lambda, \forall t \in T_i \quad (12)$$

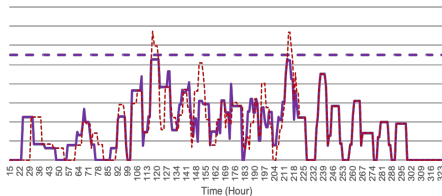
$$y_{it} \in \{0, 1\} \quad \forall i \in \Lambda, \forall t \in T \quad (13)$$

$$z_{it}^k \in \{0, 1\} \quad \forall i \in \Lambda, \forall t \in T, \forall k = 0, 1 \quad (14)$$

- 8-day period, 411 trains (i.e. at least 822 events), 39 hubs, 3 levels of priority
 - Z-trains (Highest priority): ± 4 hours, cost of 4 units per 1-hour deviation
 - Q-trains (High priority): ± 6 hours, cost of 2 units per 1-hour deviation
 - S-trains (Not-as-High priority): ± 12 hours, cost of 1 units per 1-hour deviation

Results - Capacity

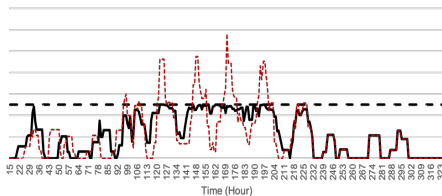
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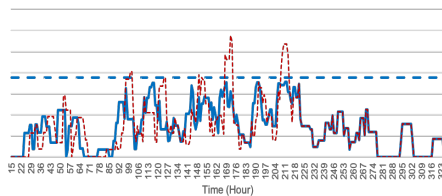
Legends

- Hub Capacity
- Post-Solve
- ... Pre-Solve

ALLIANCE

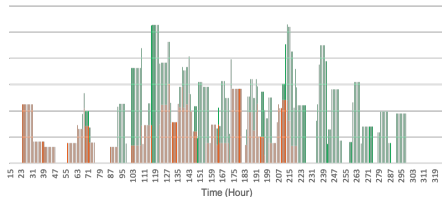


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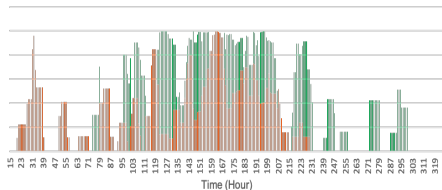


Results - Delays & Advances

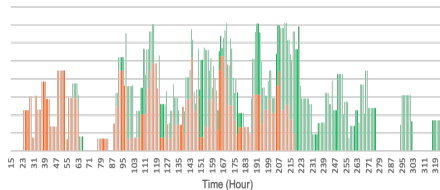
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Legends

- On Time
- Moved Back in Time/
Moved Forward in Time

Observations and Extension

- Observations:
 - Optimal solution found in less than 1 minute
 - CPLEX performs better when x -, y - and z -variables are binary instead of continuous
- Extension:
 - Multi-origin and multi-destination model can be achieved by keeping a list of predecessors (instead of a single predecessor)