



# **Joint Optimization of Track Maintenance and Renewal planning**

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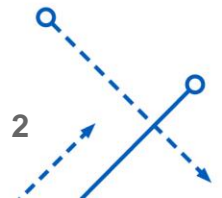
**ISE Department**

**INFORMS Annual Meeting**

**October, 2019**

# Outline

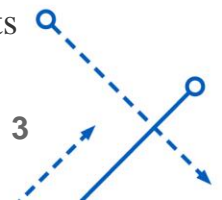
- Introduction
- Track Maintenance and Renewal Model
- Data-drive robust optimization
- Case study
- Results and Discussion



# Introduction

- Maintenance and Renewal (MR) is crucial to guarantee the reliability, availability, and safety of a railway network.
- Railway assets/components:
  - Tracks, switches and crossings.
  - Signaling system: safety and telecommunication equipment.
  - Catenary systems: energy supply installations.
  - Vehicle
  - Bridges and tunnels.

Figure 2. Track geometry measurements



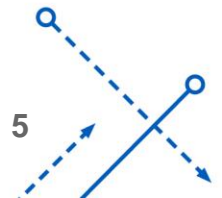
# Track maintenance tasks

- **Tamping** conducted to restore track geometry irregularities, could be corrective or preventive.
- **Grinding:** the process to maintain a predetermined profile on the head of the rail in order to maximize rail life and minimize rolling resistance reducing wheel wear and improving fuel economy.
- **Renewal:** replacing the current track.



# Motivation

- Maintenance tasks and renewal mostly studied separately.
- Renewal has been studied mostly from economical perspective
- Uncertainties in the maintenance effect have not been studied
- Dependence and relation between different maintenance tasks requires joint optimization of maintenance and renewal



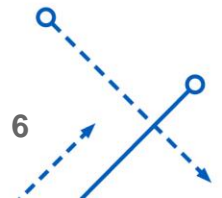
# Mathematical Programming Model

- Joint Optimization of track maintenance and renewal.
- Decisions Variables:

$x_{ij}^t$  1 if maintenance action/renewal  $j$  is performed in segment  $i$  at period  $t$

$w_i^t$  Quality index time  $t$

$\sigma_i^t$  TQI value of segment  $i$  at time  $t$



➤ Objective Function:

$$\text{Max } \sum_{i=1}^I \sum_{t=1}^T \alpha^t w_i^t \pi_i$$

➤ Initialization and set up constraints:

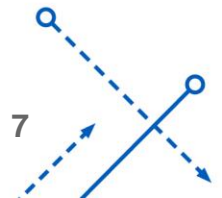
$$w_i^{t_0} = W_i^0 \quad \forall i \in I, \forall t \in T \quad (2)$$

$$\sum_{j=1}^J x_{ij}^t \leq L \quad \forall i \in I, \quad \forall t \in T \quad (3)$$

$$\sum_{t=1}^T x_{ij}^t \geq |I(i)| x_{ij}^t \quad \forall i \in I, \forall j \in J \quad (4)$$

$$y_{1j}^t \geq x_{1j}^t \quad \forall j \in J, \quad \forall t \in T \quad (5)$$

$$y_{ij}^t \geq x_{ij}^t - x_{i-1j}^t \quad \forall j \in J, \quad \forall t \in T, \forall i \in I, i > 1 \quad (6)$$



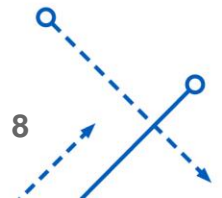
➤ Budget, resource and time constraint

$$\sum_{i=1}^I \sum_{j=1}^J (c_{ij}^t x_{ij}^t + F_j y_{ij}^t + P s_{ij}^t) \leq B_t \quad \forall t \in T \quad (6)$$

$$\sum_{t=1}^T x_{ij}^t \leq N_{ij} \quad \forall i \in I, \forall j \in J \quad (8)$$

$$\sum_{i=1}^I b_{kj} x_{ij}^t \leq A_K^t \quad \forall j \in J, \forall t \in T, \forall k \in K \quad (9)$$

$$\sum_{i=1}^I R_j x_{ij}^t \leq g^t \quad \forall i \in I, \forall t \in T \quad (10)$$





➤ Threshold constraints:

$$\omega_i^t \leq w^{a2} \quad \forall i \in I, \forall t \in T \quad (12)$$

$$w_i^t \leq w^a x_{i1}^t \quad \forall i \in I, \forall t \in T \quad (13)$$

$$M(x_{ij}^t - 1) \leq h_j^t - w_i^t \leq Mx_{ij}^t \quad \forall i \in I, \forall j \in J, j \neq 2, \forall t \in T \quad (14)$$

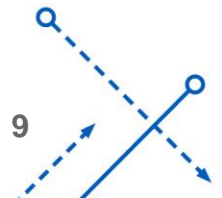
$$\sigma_i^1 = \sigma_i^{t0} \quad \forall i \in I \quad (15)$$

$$\sigma_i^t = \sigma_i^{t-1} + \rho_i^t - \theta_i^t x_{i2}^t \quad \forall i \in I, \forall t \in T \quad (16)$$

$$M(x_{i2}^t - 1) \leq \sigma_i^t - \tau^t \leq Mx_{i2}^t \quad \forall i \in I, \forall t \in T \quad (17)$$

➤ Suppression constraint:

$$\sum_{te=1}^{TE_j} x_{ij}^{t+te_j} \leq te_j(1 - x_{ij}^t) + Ps_{ij}^t \quad \forall i \in I, \forall j \in J, j \neq 2, \forall t \in T, t + te < T \quad (18)$$



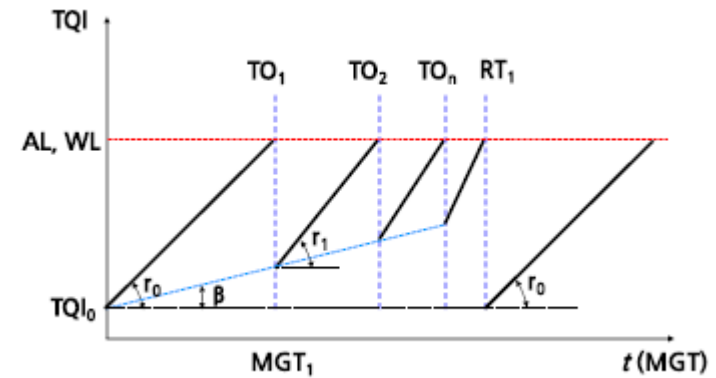
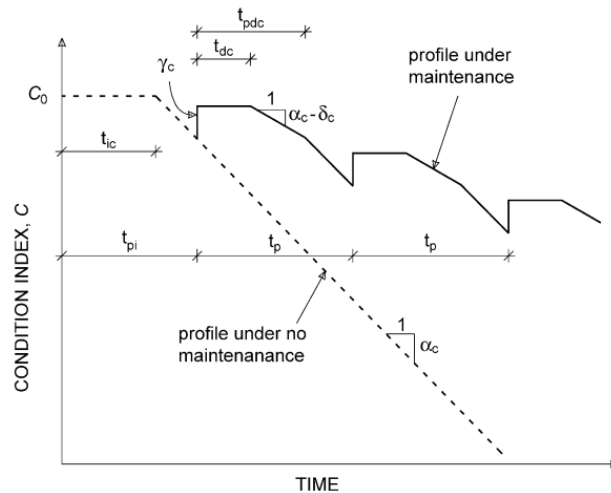
➤ Quality index equation:

$$\sum_{j=1}^J x_{ij}^t \geq 2q_{ij}^t \quad \forall i \in I, \forall t \in T \quad (19)$$

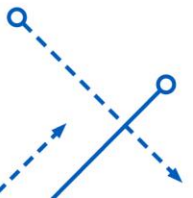
$$\omega_i^t = w_i^{t-1} - \lambda_i^t + \sum_{j=2}^J \delta_j x_{ij}^t + \gamma_{ij} q_{ij}^t \quad \forall i \in I, \forall t \in T \quad (20)$$

$$w_i^t \leq \omega_i^t \quad \forall i \in I, \forall t \in T \quad (21)$$

# Maintenance recovery rate



- Modeled the uncertainty in maintenance recovery rate through a data-driven robust optimization.



# Robust Optimization

## Deterministic Optimization

$$\inf_{\mathbf{x}} f(\mathbf{x}, \xi)$$

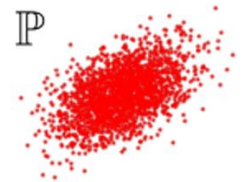
$$\text{s.t. } \mathbf{x} \in X$$



## Stochastic Optimization

$$\inf_{\mathbf{x}} \mathbb{E}_{\mathbb{P}} \{f(\mathbf{x}, \xi)\}$$

$$\text{s.t. } \mathbf{x} \in X$$



## Robust Optimization

$$\inf_{\mathbf{x}} \sup_{\xi \in U} f(\mathbf{x}, \xi)$$

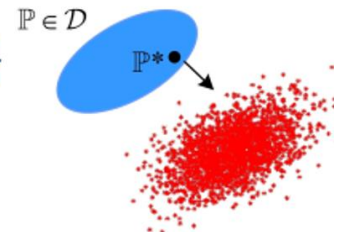
$$\text{s.t. } \mathbf{x} \in X$$



## DR Optimization

$$\inf_{\mathbf{x}} \sup_{\mathbb{P} \in \mathcal{D}} \mathbb{E}_{\mathbb{P}} \{f(\mathbf{x}, \xi)\}$$

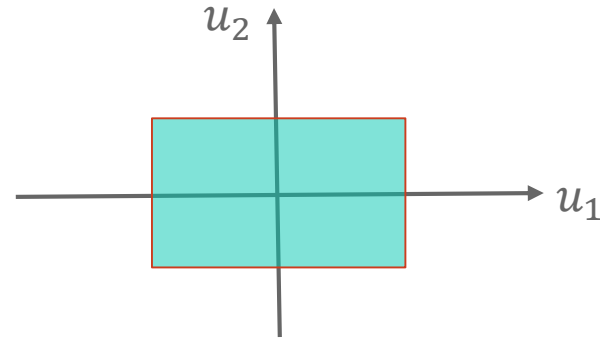
$$\text{s.t. } \mathbf{x} \in X$$



# Classic Uncertainty Sets

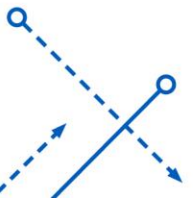
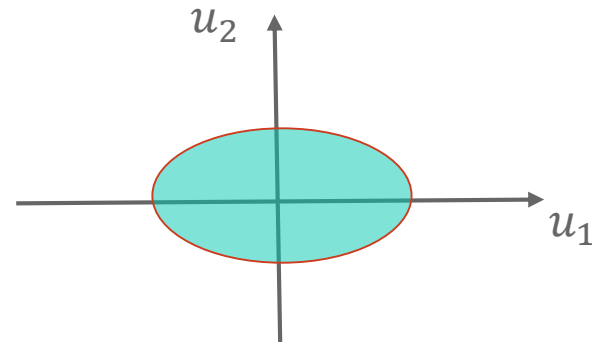
➤  $U_{box} = \{u | u_i^L \leq u_i \leq u_i^U, \forall i\}$

- Pros: Tractable
- Cons: Very Conservative



➤  $U_{Ellipsoidal} = \{U | U^T \Sigma U \leq 1\} = \left\{U | \left\| \Sigma^{\frac{1}{2}} U \right\|_2 \leq 1\right\}$

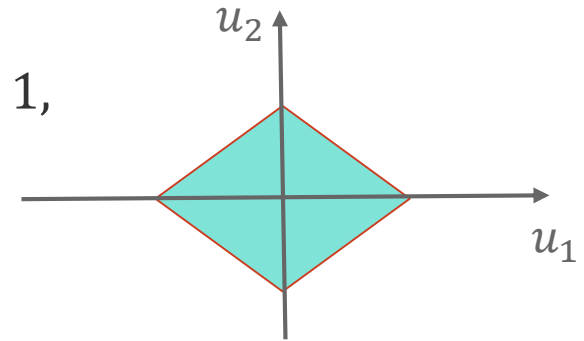
- Pros: Control Conservatism
- Cons: Nonlinearity



# Classic Uncertainty sets

## ➤ Budget/Gamma Uncertainty:

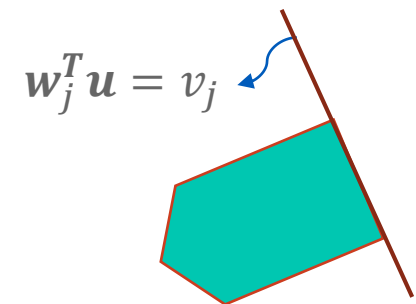
- Bertsimas and Sim (2003)
- $U_{budgeted} = \{u_i | u_i = \bar{u} + \Delta u_i \cdot z_i, -1 \leq z_i \leq 1, \sum_i |z_i| \leq \Gamma_i, \forall_i\}$



- Pros: Control Conservatism
- Cons: Suitable for independent and symmetric uncertainty

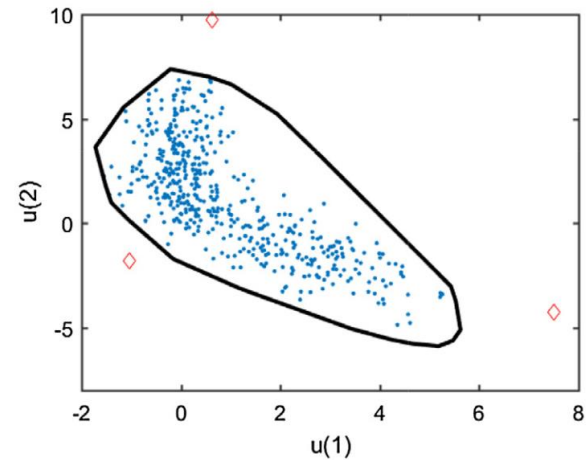
## ➤ Polyhedral Uncertainty (see this paper later)

- Bertsimas and Ruitter (2016)
- $U_{polyhedral} = \{u | w_j^T u \leq v_j, \forall_j = 1, \dots, s\}$
- Pros: Flexible structure
- Cons: Difficulty in optimal Polyhedral



# Data-driven robust optimization

- Uncertainty set using machine learning or statistical inference methods.
- Kernel Density Estimation
  - Shang et al, (2017)



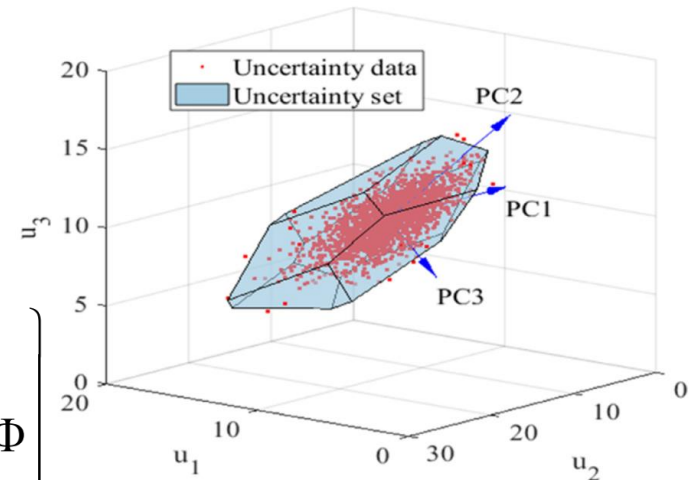
$$\mathcal{U}(\mathcal{D}) = \left\{ \mathbf{u} \left| -2 \sum_{i=1}^N \alpha_i K(\mathbf{u}, \mathbf{u}^{(i)}) \leq -2 \sum_{i=1}^N \alpha_i K(\mathbf{u}^{(i')}, \mathbf{u}^{(i)}), \quad i' \in \text{BSV} \right. \right\}$$

# Data-driven robust optimization

## ➤ Principal Component Analysis and Kernel Density Estimation:

- Ning and You, (2018)
- **Pros: Very flexible**
- **Cons: Intractable**

$$U_{\text{PCA+KDE}} = \left\{ \mathbf{u} \left| \begin{array}{l} \mathbf{u} = \boldsymbol{\mu}_0 + \mathbf{P}\boldsymbol{\xi}, \quad \boldsymbol{\xi} = \underline{\boldsymbol{\xi}} \circ \mathbf{z}^- + \bar{\boldsymbol{\xi}} \circ \mathbf{z}^+, \\ \mathbf{0} \leq \mathbf{z}^-, \mathbf{z}^+ \leq \mathbf{e}, \mathbf{z}^- + \mathbf{z}^+ \leq \mathbf{e}, \mathbf{e}^T (\mathbf{z}^- + \mathbf{z}^+) \leq \Phi \\ \underline{\boldsymbol{\xi}} = \left[ \hat{F}_{\text{KDE}}^{(1)-1}(\alpha), \dots, \hat{F}_{\text{KDE}}^{(m)-1}(\alpha) \right]^T \\ \bar{\boldsymbol{\xi}} = \left[ \hat{F}_{\text{KDE}}^{(1)-1}(1-\alpha), \dots, \hat{F}_{\text{KDE}}^{(m)-1}(1-\alpha) \right]^T \end{array} \right. \right\}$$



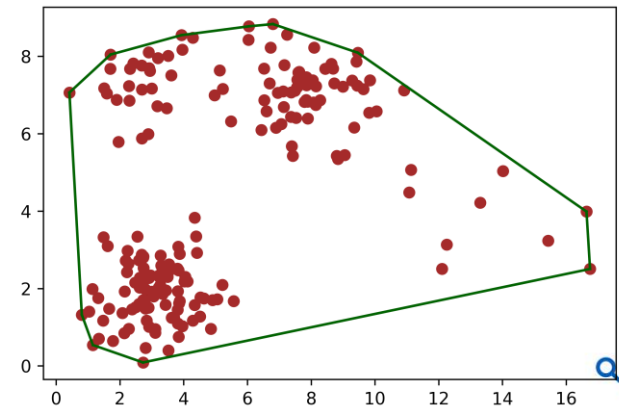
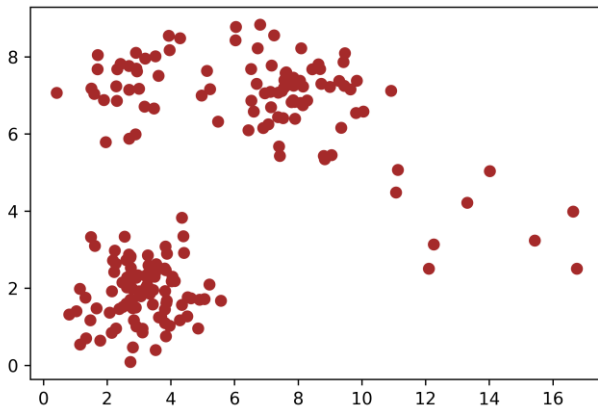
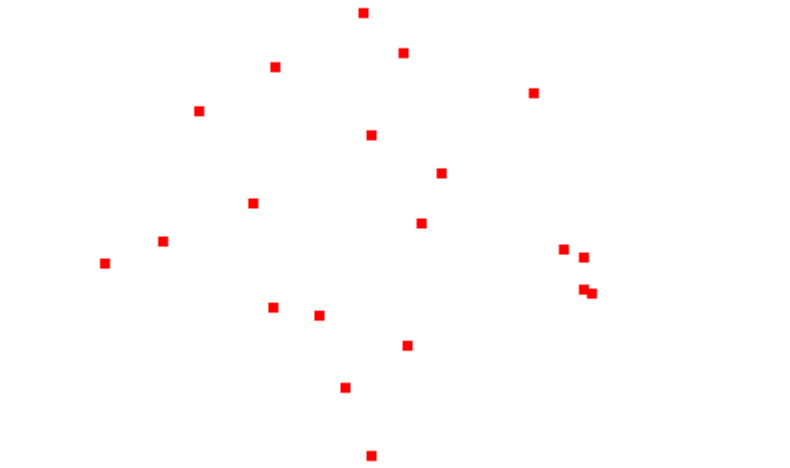
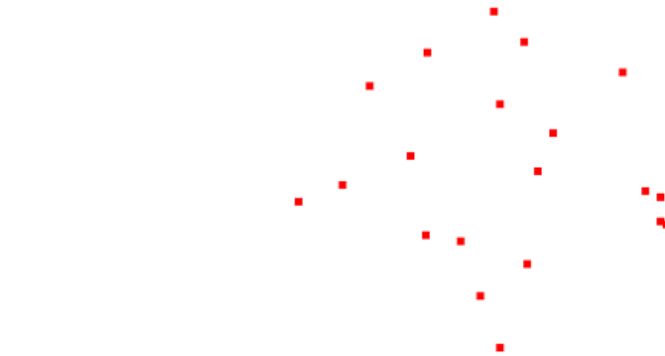


# Proposed Uncertainty set construction methods

- Outer Approximation using a convex hull
- Outer Approximation OA-2; a tighter approximation
- Outer Approximation 3: Classic uncertainty set + cuts

# OA-1

- Used Qhull algorithm to find the convex hull



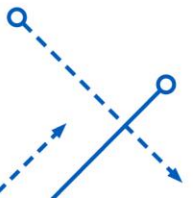
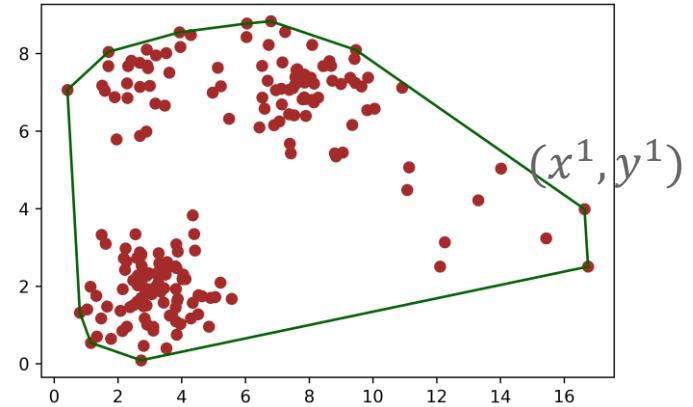
# Uncertainty set for OA-1

$$(x^{(1)}, y^{(1)}), (x^{(2)}, y^{(2)}), \dots, (x^{(k)}, y^{(k)})$$

$$U^\xi = S\xi + t \geq 0$$

$$S = \begin{bmatrix} y^{(2)} - y^{(1)} & x^{(2)} - x^{(1)} \\ \vdots & \vdots \\ y^{(k+1)} - y^{(k)} & x^{(k)} - x^{(k+1)} \\ \vdots & \vdots \\ y^{(1)} - y^{(k)} & x^{(k)} - x^{(1)} \end{bmatrix}_{K \times 2}$$

$$t = \begin{bmatrix} y^{(2)} - y^{(1)} & x^{(2)} - x^{(1)} \\ \vdots & \vdots \\ y^{(k+1)} - y^{(k)} & x^{(k)} - x^{(k+1)} \\ \vdots & \vdots \\ y^{(1)} - y^{(k)} & x^{(k)} - x^{(1)} \end{bmatrix}_{K \times 1}$$



# Robust Counterpart Model

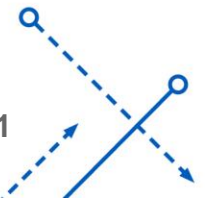
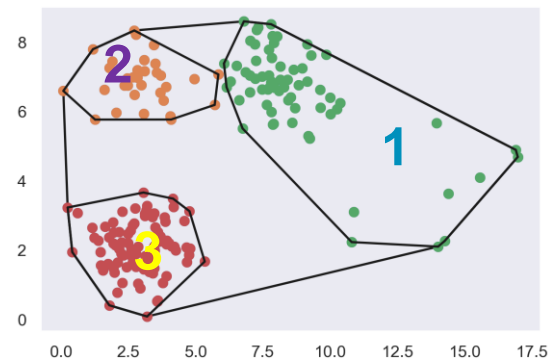
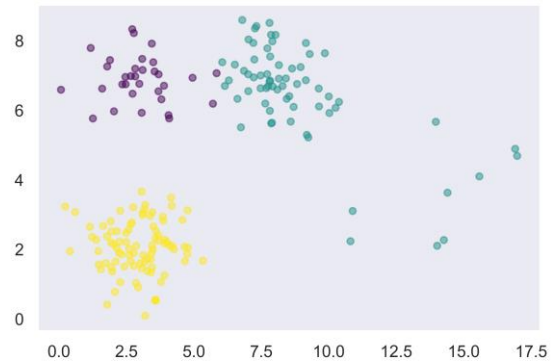
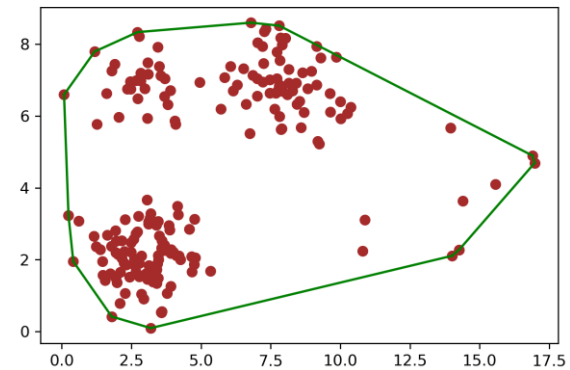
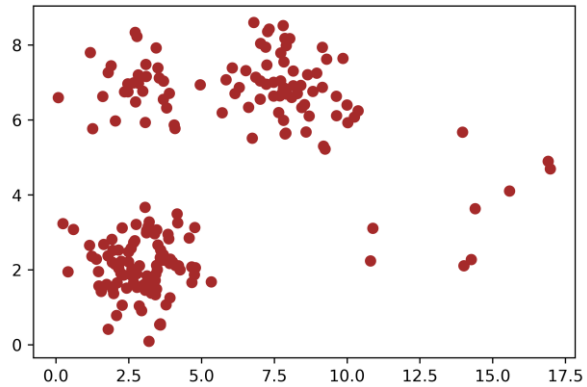
$$\omega_i^t = w_i^{t-1} - \lambda_i^t + \sum_{j=2}^J \delta_j x_{ij}^t + \gamma_{ij} q_{ij}^t \quad \forall i \in I, \forall t \in T$$

$$\begin{aligned}
 w_i^{t-1} - \lambda_i^t + \sum_{j=2}^J \bar{\delta}_j x_{ij}^t + \gamma_{ij} q_{ij}^t \\
 + \sum_{l=1}^L \vartheta_l \mu_l \leq \omega_i^t
 \end{aligned} \quad \forall i \in I, \forall t \in T$$

$$\begin{aligned}
 - \sum_{l=1}^L \varphi_l \mu_l &= \hat{\delta}_j x_{ij}^t \\
 \mu_l &\geq 0
 \end{aligned} \quad \forall i \in I, \forall t \in T, j = 2, 3$$

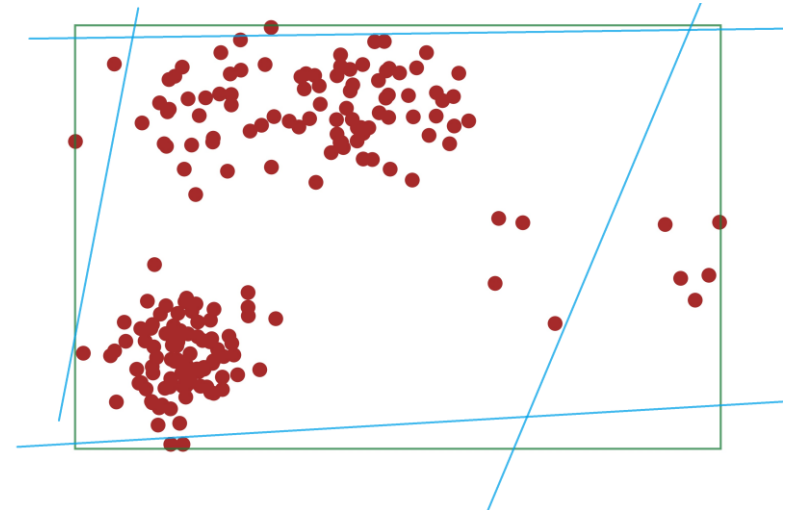
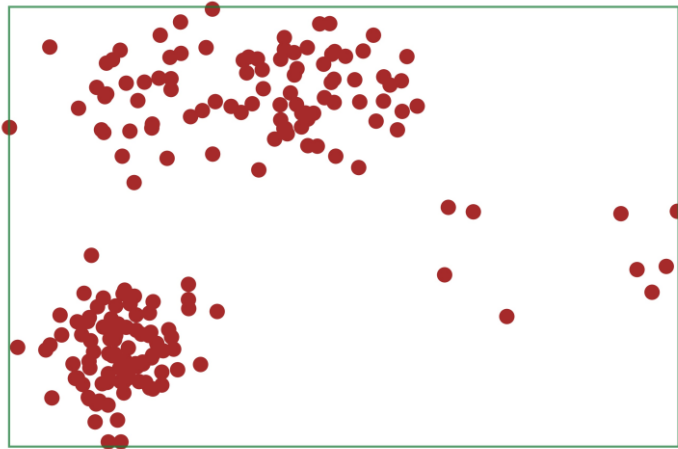


# OA-2



## OA-3

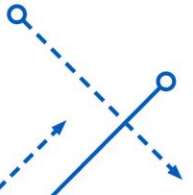
- Fit a classic uncertainty set
- Choose  $\alpha\%$  of the as outliers
- Cluster outliers again
- Fit linear regressions to generate some cuts



# Robust Counterpart Model for OA-3

$$\begin{aligned}
 &\max \quad z = cx + dy \\
 &s.t. \quad \sum_j a_{ij}x_j + \sum_l b_{il}y_l + \max_{\xi \in U} \left\{ \sum_{j \in J_i} \xi_{ij} \hat{a}_{ij}x_j + \sum_{l \in L_i} \eta_{il} \hat{b}_{il}y_l \right\} \leq p_i \quad \forall i \\
 &\quad \quad \quad x_j \in X, y_l \in \{0,1\} \quad \forall j,l
 \end{aligned}$$

$$\sum_{h \in J_i \cup L_i} \beta_{kh} \zeta_{ih} + d_k \geq 0, \forall i, k = 1, 2, \dots, q$$



## Robust Counterpart Model for OA-3

$$\sum_j a_{ij}^{1-\gamma_i} x_j + \sum_l b_{il}^{1-\gamma_i} y_l + \sum_{j \in J_i} ua_{ij} + \sum_{l \in L_i} ub_{il} + \sum_{k=1}^q d_k \tau_k \leq p_i, \forall i$$

$$-ua_{ij} \leq c_{ij} \hat{a}_{ij}^{\max} x_j + c_{ij} \sum_{k=1}^q \beta_{kj} \tau_k \leq ua_{ij}, \forall j \in J_i$$

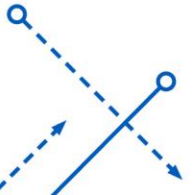
$$-ub_{il} \leq \mu_{il} \hat{b}_{il}^{\max} y_l + \mu_{il} \sum_{k=1}^q \beta_{k,l+|J_i|} \tau_k \leq ub_{il}, \forall l \in L_i$$

$$\tau_k \geq 0, \forall k$$

$$ua_{ij} \geq 0, \forall i, j \in J_i$$

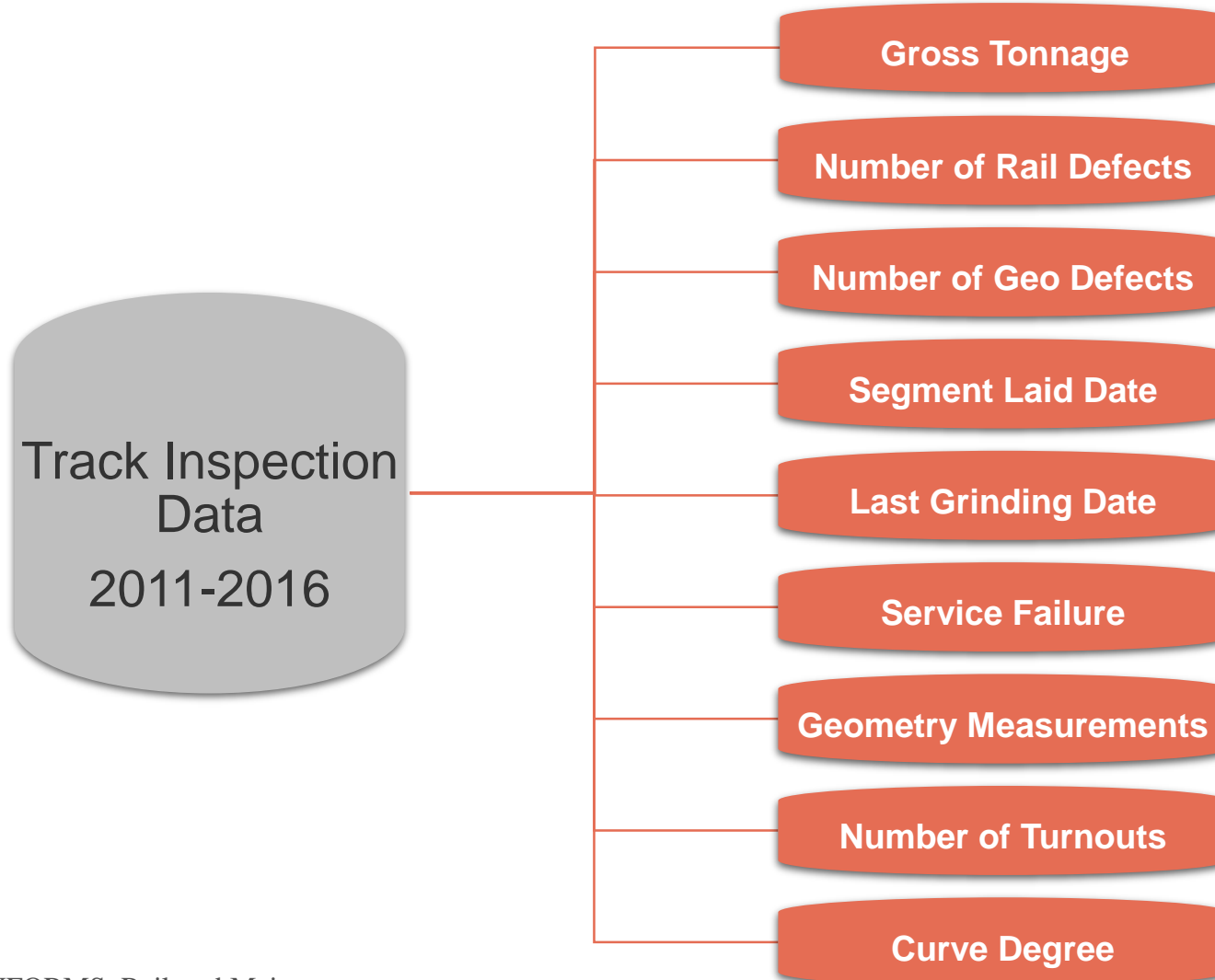
$$ub_{il} \geq 0, \forall i, l \in L_i$$

$$x_j \in X, y_l \in \{0,1\}, \forall j, l$$

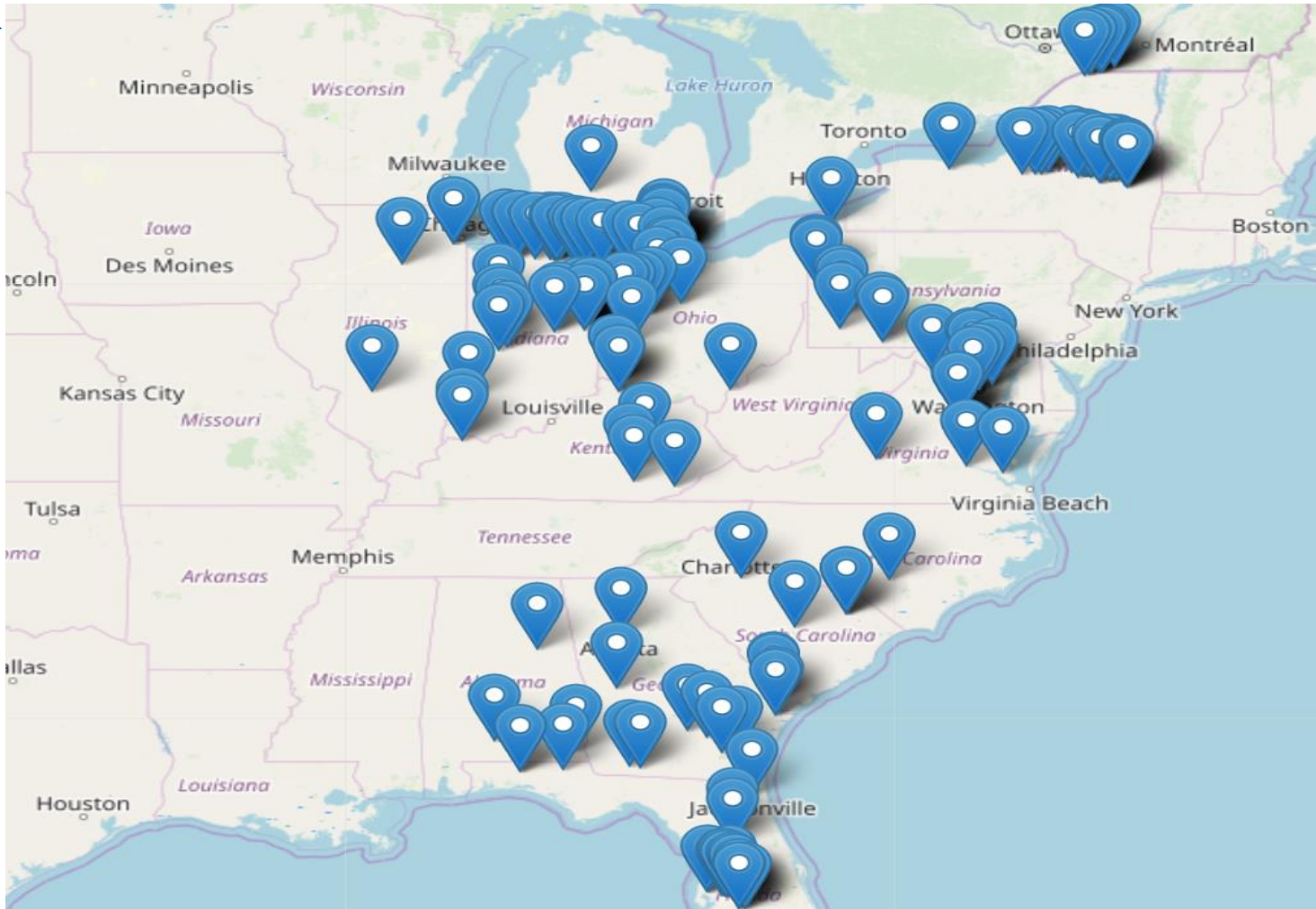


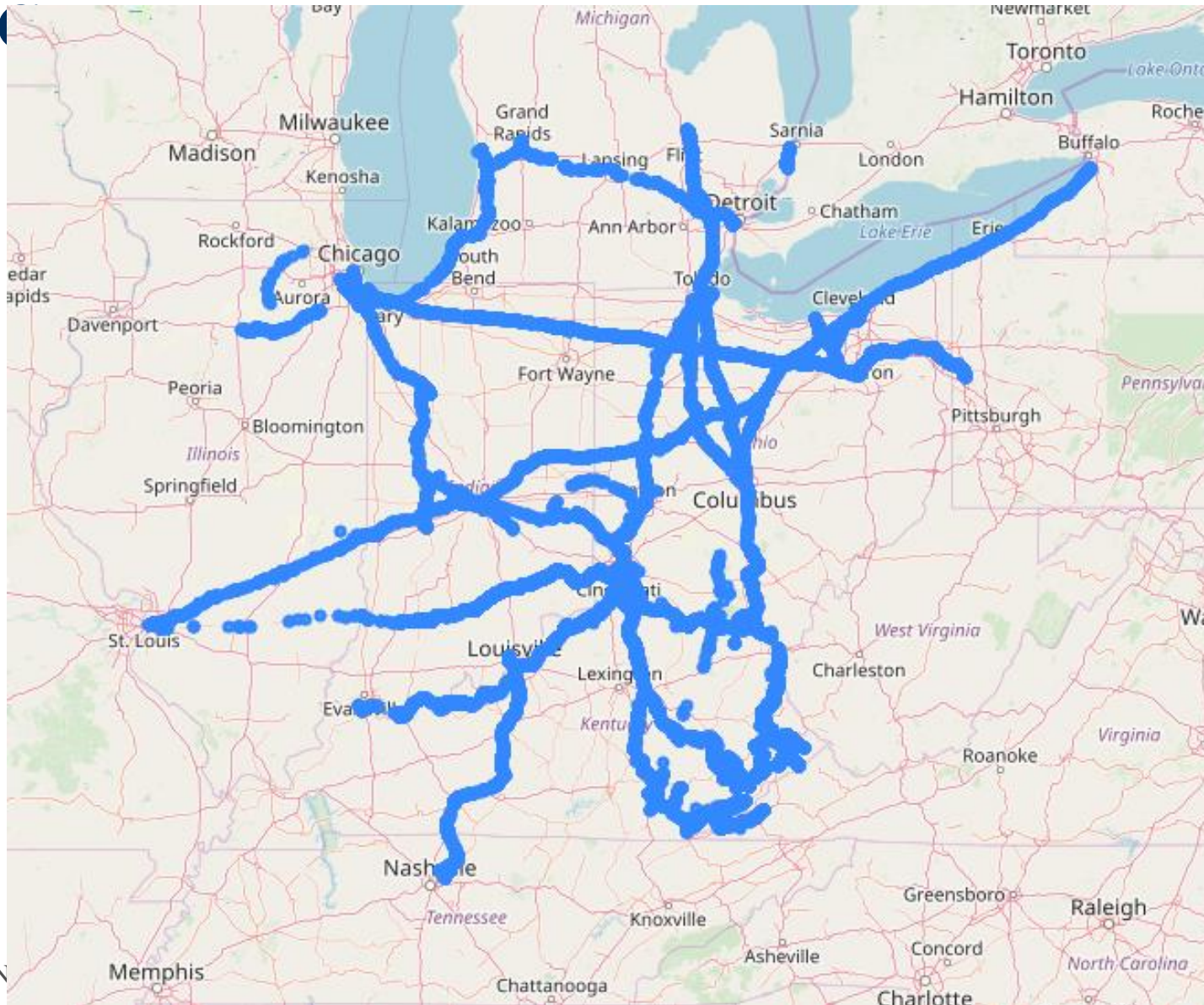


# Data description



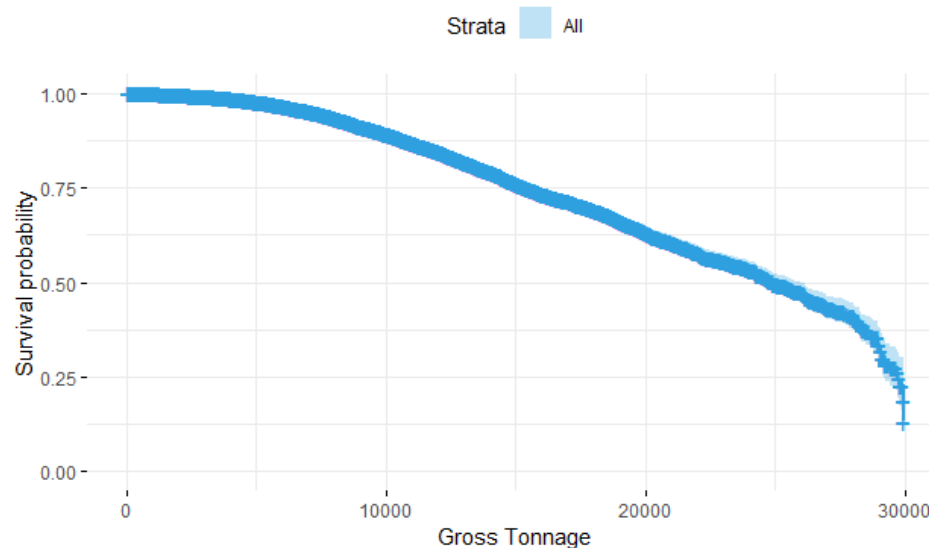
# Distribution of service failure





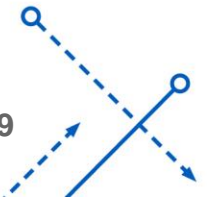
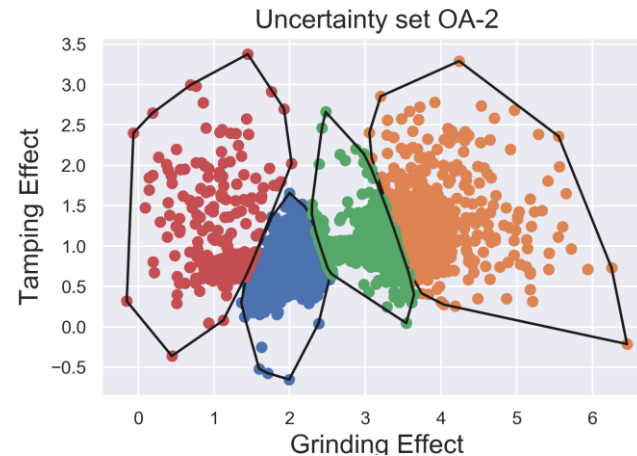
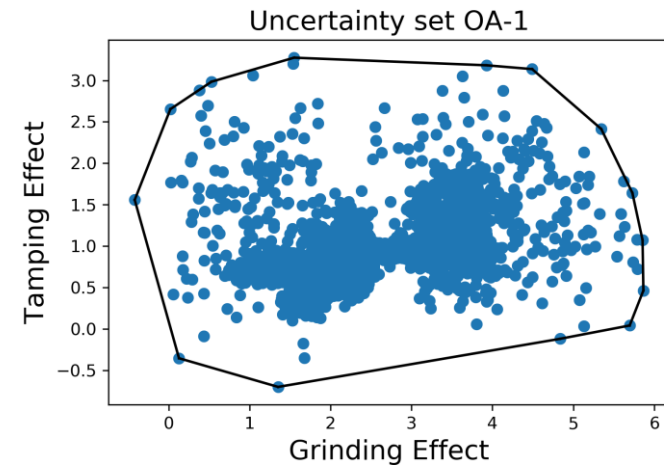
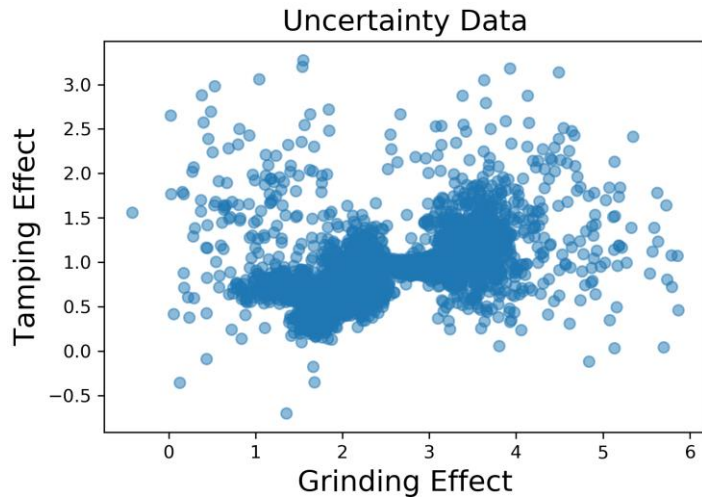
# Model Parameter estimation

- Quality Index;
  - Fitted a Cox hazard model
  - Predicted the hazard rate for each segment
  - Inverse of the Hazard rate is used as a quality index

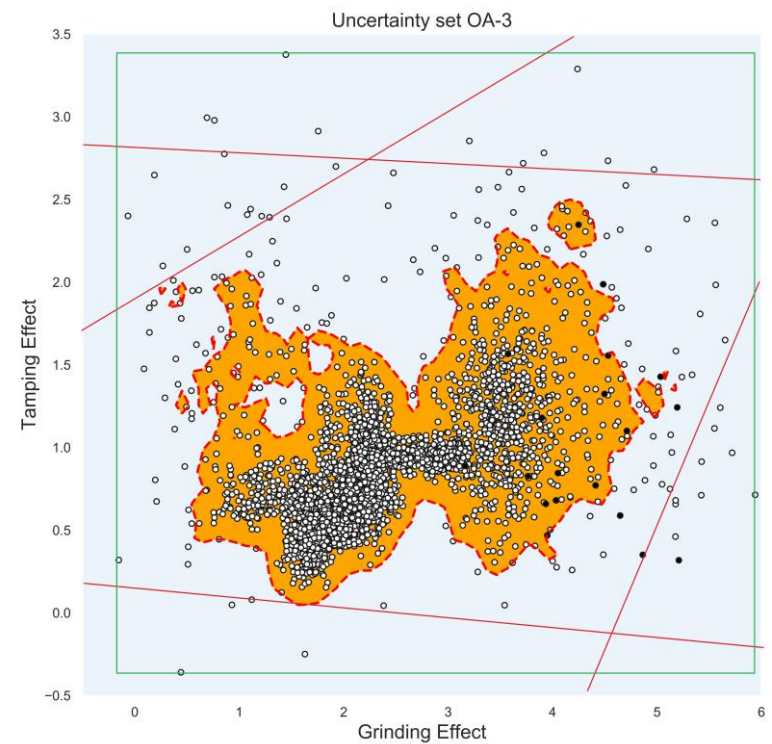
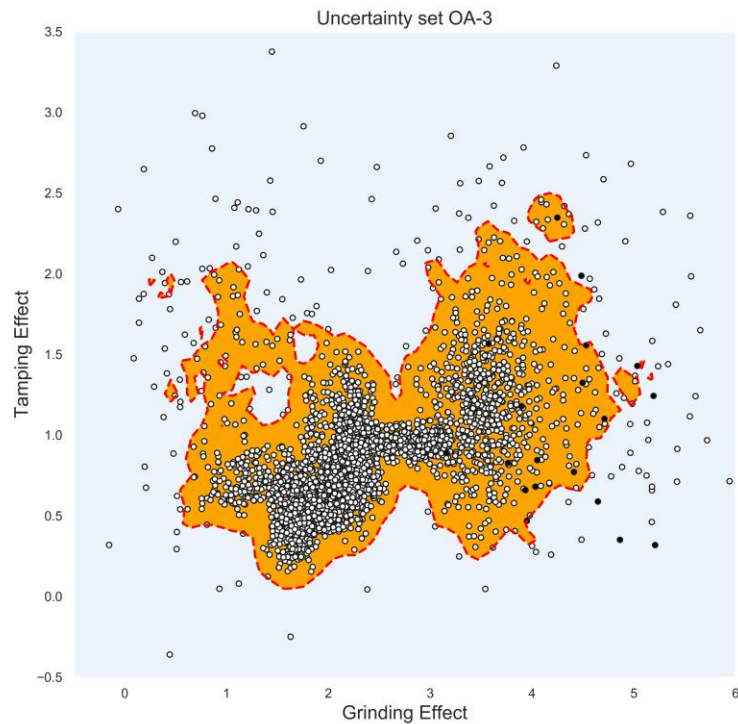




# Uncertainty sets



# Uncertainty set OA-3

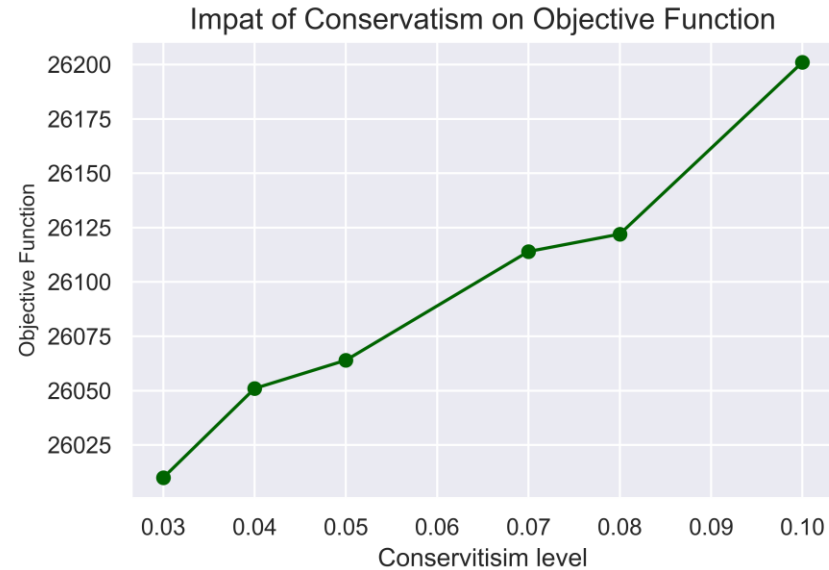
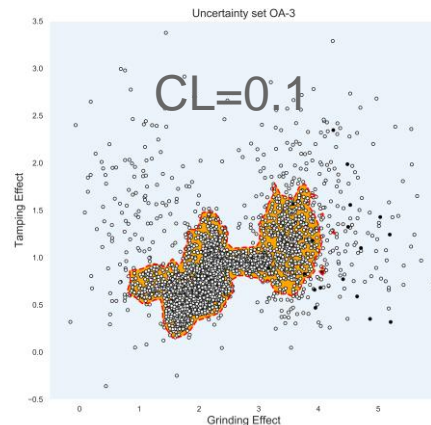
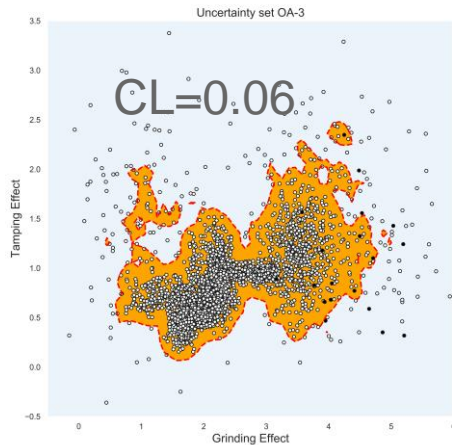
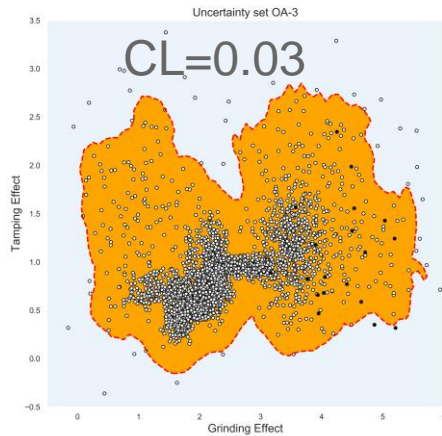


## Computation results

- Gurobi is used to solve the model.

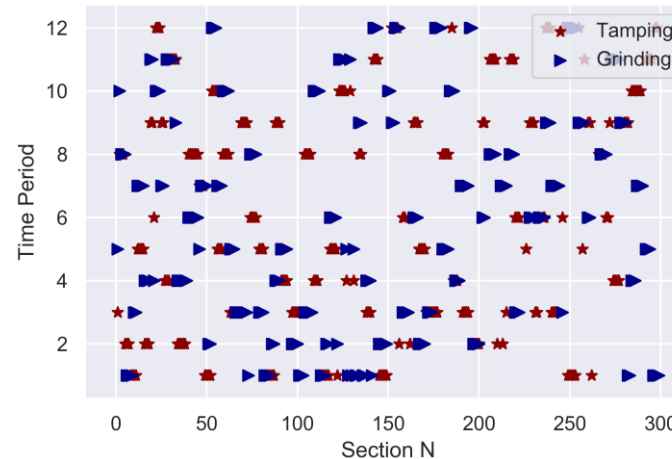
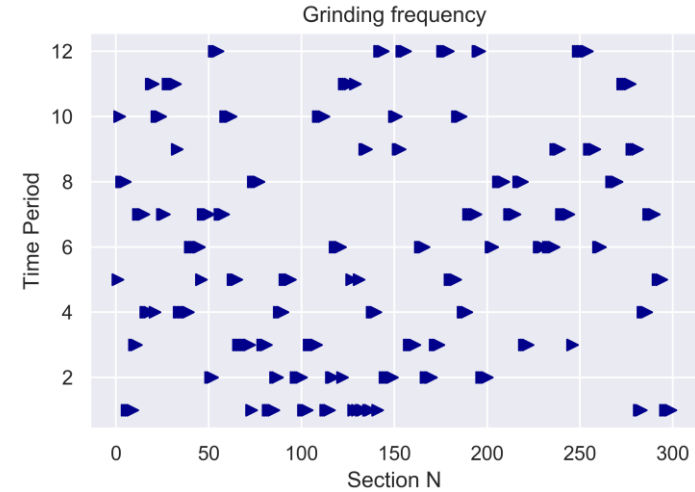
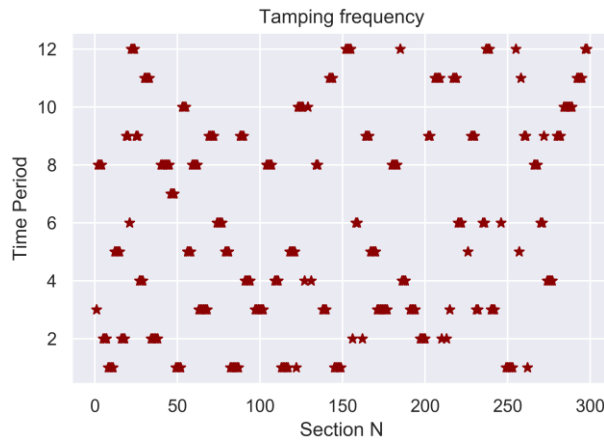
	<b>Deterministic Model</b>	<b>OA-1</b>	<b>OA-2</b>	<b>OA-2</b>
CPU Time	5802	7464	11400	8750
Objective Function	26430	25961	25961	26010
Gap%	2%	2%	2%	2%
Level of Conservatism	-	Worst Case	Worst Case	0.03

# OA-3 Conservatism level

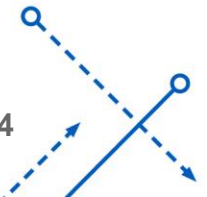
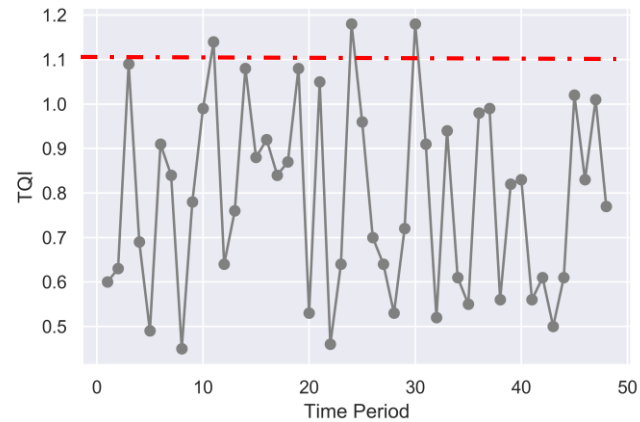
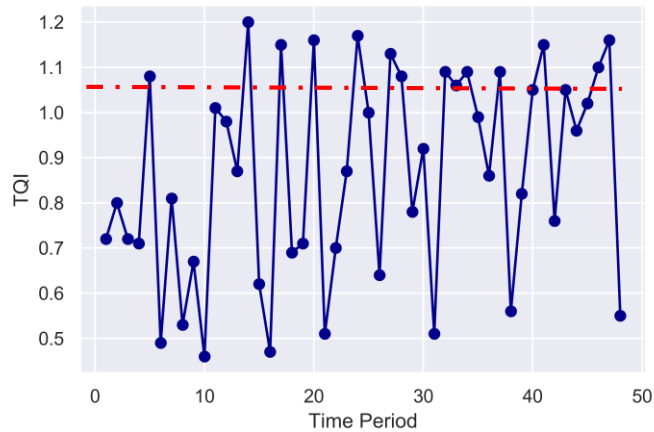
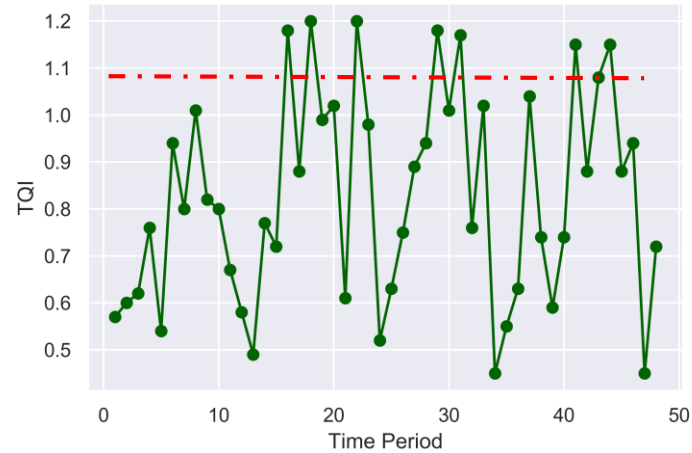
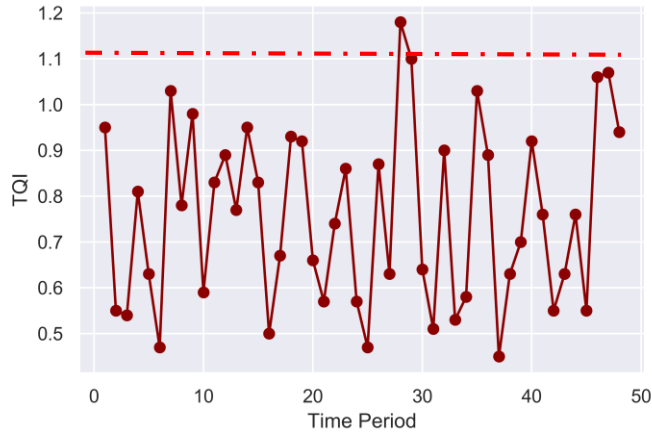




# Tamping and grinding frequency



# TQI results for selected segments



## Conclusion

- Data-driven uncertainty modeling results in more reliable and robust track condition with the same amount of budget
- Level of uncertainty could be adjusted based on the importance of the segment
- Joint optimization of maintenance task results in quality index improvement
- Considering features such as suppression time and maintenance task correlation results in more realistic model

# Questions?