

Martinal Micro-Examiner hapter

APRIL 2023

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Modern Casting 4.0

The metal casting process is evolving as new tools and methods become available. As computational materials development matures there will be new materials that will feed new designs. To take advantage of these new materials for lighter stronger parts new methods will be needed to fully take advantage of their properties. The additive manufacture (AM) of metal casting molds and cores is such a method. It allows the obvious improvement over traditional casting of removing the "draft" needed to remove the pattern reducing weight by 3-5%. Also it can allow internal cavities and other shapes that cannot be made by other methods. One of the drawbacks to AM for sand casting has been the overall cost but as we will discuss great progress has been made on that front. An additional but very important consideration must also be the role AM for sand casting will have on product development times, e.g., the rocket that was just launched was primarily produced by AM with the engine being 100% AM. It took two years from the start of design until the first launch.



Speaker

Daniel Shirkey
President,
LightSpeed
Concepts Inc.



Tech Chair

Dr. Daniel

Baker

Senior Materials

Lab Engineer



Speaker

Dr. John Biel
Director, Product
Development
LightSpeed
Concepts Inc.



Speaker

Brandon Welker

Engineer, Product

Development

LightSpeed

Concepts Inc.

Bio: Daniel Shirkey is President of the startup company LightSpeed Concepts Inc. designing and building 3D sand additive printers for agile design and production freedom for lightweight innovative castings. He has an MBA from the University of Michigan, a BSE from Grand Valley State University, and has attained technical depth and leadership breadth in engineering, project management, finance, lean culture, and operations prior to joining LightSpeed in 2021.

Bio: Dr. John Biel is the Director of Product Development at LightSpeed Concepts. He has a BSE, MSE and PhD in Material Science and Engineering from the University of Michigan. He has been a Principal Investigator for basic materials research projects and a Product Engineering Director for Tier 1 suppliers of steel and aluminum components and an Engineering Director in the aerospace electronics industry.

Bio: Brandon Welker is a Product Development Engineer at LightSpeed Concepts. He has a Bachelor of Science in Mechanical Engineering from the University of Michigan. He spent two years working as an intern for Joyworks LLC while getting his degree and then started full time at LightSpeed Concepts after graduating in 2019.

2022-2023 ASM Detroit Chapter Program

April 10 – ASM Detroit and DWAFS Combined Meeting

Dan Shirkey, Dr. John Biel and Brandon Welker -LightSpeed Concepts Inc. "Modern Casting 4.0" Location - The Livonia Marriott

May 8 - Woodside Lecture

Thomas Prucha, MetalMorphasis LLC
"Metalmorphasis – Change and Transformation"
Location: The Gazebo Banquet Center

Aug. 11 - ASM & AFS Golf Outing

Location: Fellows Creek, Canton, MI

ASM Detroit & DWAFS Combined Meeting

Monday, April 10, 2023

Speakers: Mr. Daniel Shirkey, Dr. John Biel and Mr. Brandon Welker
LightSpeed Concepts Inc.
"Modern Casting 4.0"

Location: The Livonia Marriott, 17100 N. Laurel Park Dr, Livonia, MI 48152

Social Hour 5:30 pm • Dinner 6:30 pm • Announcements 7 pm • Speaker 7:15-8 pm

Special 22-23 season rate of \$20 a person with a reservation* (\$5 for Students)
For reservations e-mail to AsmDetroitChapter@gmail.com before Thursday, April 6th.



2022-2023 ASM-Detroit Chapter Executive Board

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Robert Cryderman Papers/Programs Co-Chair

Kathy Hayrynen ASM Teacher's Camp

Peg Jones ASM Teacher's Camp

Chair's Note



Nicholas Lessnau ASM Detroit Chapter Chair, 2022–23

Hello. It's me again. I was recently thinking that the toughest part about being chairperson for a one-year term is that you really start to hit your stride as the term comes to its' limit. Luckily, with an organization like the ASM- Detroit Chapter we retain most of our past chairpersons on the board and they assist those that come after them. You have me here for another month and then the face on your Micro-Examiner will be that of the wholly qualified Mark Harper. Before Mark even gets started as chairperson, I want to take some time to thank him for the work he has been putting in and for agreeing to take on everything that has been thrown at him.

As always, we are constantly on the look out for talent that will take us into the coming years and decades. If being a champion of supporting and promoting education in the field of materials interests you, please reach out to me for more information on how to get involved. Pull me aside at a meeting or shoot me an email at **Nicholas.Lessnau@MNP.com**.

If you were lucky enough to join us at the March 13th meeting, then you sure got a treat. We got a taste of something that hits a little closer to home for each of us during Stephanie and Don Dunkin's talk "Material Science in Road Construction." I think it is easy for each of us to moan and groan as we drive to and from work while weaving construction barrels on those classic Michigan roads. I know that after this meeting, I have a better understanding and appreciation of the hurdles faced and considerations taken for all these road projects. When you see road construction as consistently as we do, it is relieving to know that there are real scientific efforts being made to bring environmental considerations into the fold for materials use and reuse. undertaken in our state. Thank you again to Don and Stephanie for making the long trek to Warren that day and for the great presentation.

Be sure to take a look at the chapter program for the final few meetings of our schedule. I look forward to seeing you all in April and May.

Nick

ASM-AWS NDT Education Session a Success

A very successful 'Joint AWS-ASM Nondestructive Testing (NDT) Regional Education Program' was held at United Technical on February 25. The event was open to AWS and ASM chapters throughout Michigan and northwestern Ohio. Twenty four professionals attended to learn from experts in NDT from United Technical, Ford, Washtenaw

Five NDE processes were covered with roughly 30 minutes of introduction presentation and 30 minutes of "hands-on" to try the process out or become more familiar with the equipment

Community College, Z-Check, and Michigan NDT.



involved. The inspection processes included: *Ultrasonic and Phased Array Ultrasonic* (Ken Milbocker, United Technical); *X-Ray/Radiographic* (Martin Jones, Ford); *Dye Penetrant* (Ashley Jones, WCC); *Magnetic Particle* (Jordan Zaleski, Z-Check); and *Eddy Current and Phased Array Eddy Current* (Matt Lorenz, Michigan NDT).

A pizza lunch helped soften the blow of "working" on a Saturday and participant feedback indicated that the material was well presented and the format was very well received. Hopefully this can serve as a start of more collaborative educational efforts.

The ASM Detroit Chapter Thanks It's Sustaining Members for Their Continued Support!

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April Social Hour Sponsor





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ESD Gold Awards Banquet - 2023



ASM Detroit Chapter Board Members attending ESD Gold Awards Banquet from L to R – Dr. Daniel Baker (22-23 Chapter Treasurer), Mr. JP Singh, FASM (22-23 National Affairs Chair) and Mr. Eric McCarty, (22-23 Finance Chair)



On March 15th at the ESD Gold Awards Banquet, Dr. Daniel Baker (21-22 ASM Detroit Chapter Chair) receives the President's Award from Mr. Eric McCarty, (22-23 ASM Detroit Chapter Finance Chair) regional sales manager

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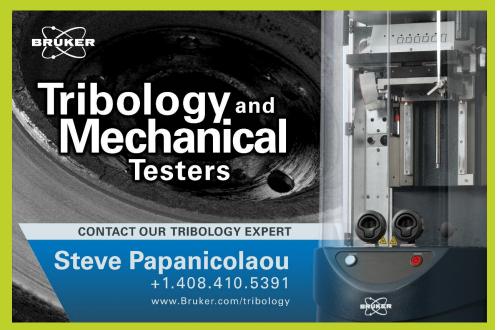
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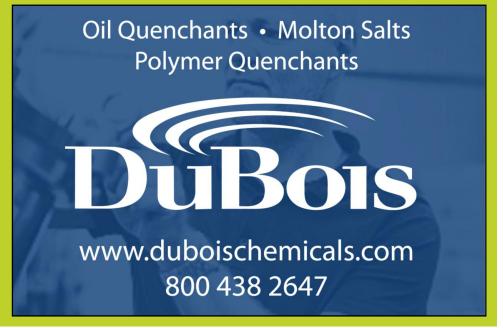
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ASM Detroit Chapter & AFS Detroit/Windsor Chapter Annual Golf Outing







ASM and AFS have a rich history in supporting the following: Provide scholarships to university students; Promoting career fairs, science fairs and ASM's annual Teacher's Camp; Visits to middle schools to encourage science and math careers.

REGISTRATION

DATE

Friday, August 11, 2023

TIME

Registration 8:30 am Shotgun Start 9:00 am

PLACE



GOLF CLUB & BANQUET CENTER 2936 S. Lotz Rd. Canton, MI

COST

\$125 per player

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- •Lunch
- Dinner
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- ...and Lots of FUN!

FOR GENERAL QUESTIONS & COMMENTS

Tim Stachowski

email: tjssilenus@yahoo.com

phone: 517-927-3637

MAIL TO

Julie Nimer ASM Detroit Chapter P.O. Box 1398 Warren, MI 48090-1398

SCAN/EMAIL TO asmdetroitchapter@gmail.com

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The event is ASM-Detroit Chapter's & Detroit Windsor AFS Chapter's yearly fundraising project and is only made possible by our generous Sponsors and Golfers. This is a unique opportunity for local business owners and Chapter Members to promote their goods and services. It's also a great place to network with others and have a great time!



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2022-2023 ASM Detroit Chapter **STEM Outreach Sponsor!**



Thanks to Fluxtrol's generous donation we are able to offset the dinner cost at our monthly chapter dinner meetings for our STEM Outreach attendees. These attendees include: Teacher Scholarship Winners, University Scholarship Winners, Community College Scholarship Winners, Metro Detroit Science Fair Winners, and ESD Future City Winners.

College and university students can also attend our ASM Detroit Chapter dinner meetings for just \$5 thanks to this generous donation!

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Intellectual Property Attorneys

April 2023

March 13th Meeting Recap



Thanks to Fluxtrol for being our 22-23 Student Sponsor again this year! We had over 20 students attend the March 13th dinner meeting!



Thanks to our Sustaining Members! Attendance on March 13th From Left to Right Eric McCarty- Auto/Steel Partnership, Chris Molencupp -Solar Atmospheres. Dr. David Sponseller- Omni Metals Lab, Justin Wend -United Technical, Andrew Wilder - Surface Combustion, Dr. Kathy Hayrynen- Aalberts surface technologies, Joe Butchart – Allied High Tech, Kae Poor- Autokiniton, Dr Daniel Baker – GM, Nikki Tiernan- Element, John Card- Burris Law, Don Cohen- Michigan Metrology, Mark Harper – Darrow Mustafa, PC, and Nicholas Lessau (22-23 Chapter Chair)

From Left to Right: Kae Poor (March 13th Tech Chair), March 13th Speakers

– Don and Stephanie Dunkin, and Nicholas Lessnau (22-23 Chapter Chair)







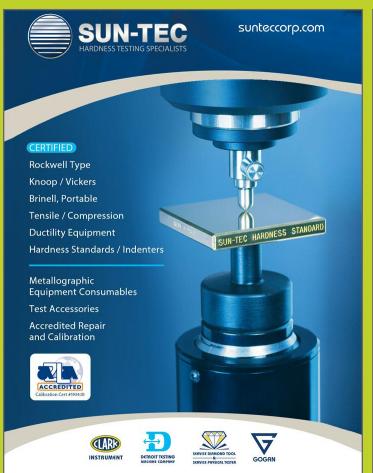
Thanks to our Social Hour Sponsor for March 13th, Solar Atmospheres!

March 23rd Student Night at Conor O'Neill's



Thanks to our sponsor Aalberts surface technologies for sponsoring the AFS and ASM Student Night on March 23, 2023 at Conor O'Neill's, Ann Arbor.

ASM awarded two of our three 2023 University Scholarships at the March 23rd Student Mixer. Mark Harper (22-23 ASM Detroit Chapter Vice Chair) handed out the awards to Audrey Yung (left), a UofM student who received the Betty Blazok Foundation Scholarship and Xavier Lewis (right) from Michigan State who received the Marion Semchyshen Scholarship. Our third scholarship winner, Margaret Ensminger from Michigan Tech will receive her James Mansfield Scholarship award in April.









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