

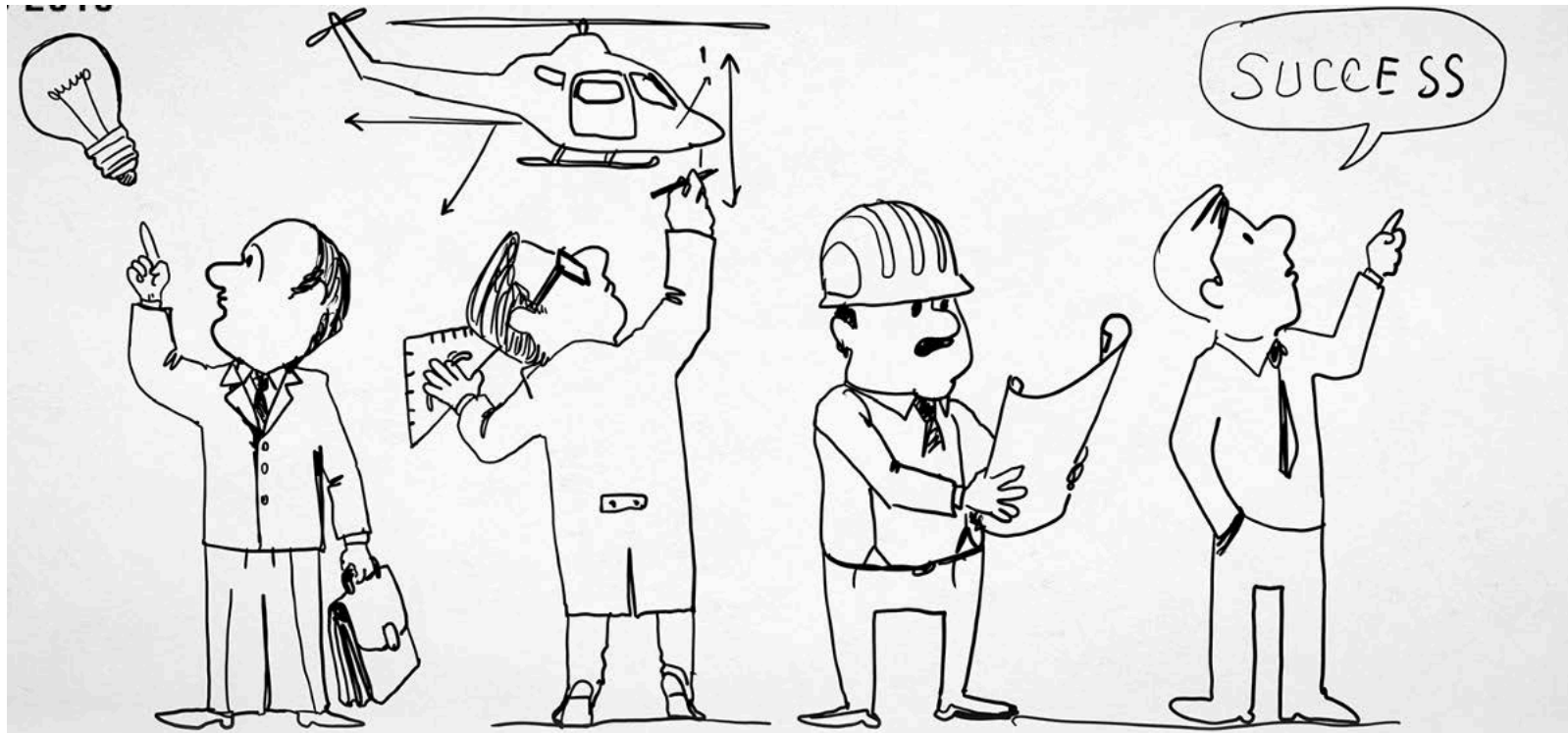


Extreme Engineering: Adventures in Deep Space

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NASA Jet Propulsion Laboratory (JPL)

- JPL is the lead NASA Center for the robotic exploration of the solar system... and beyond
- JPL has visited every planet, e.g., 4 rovers on Mars
- NASA assigns to JPL high risk exploration missions that have never before been attempted
 - ✓ **JPL invents products where it may make only a single unit,**
 - ✓ **which may cost a billion dollars,**
 - ✓ **that is designed to go somewhere previously unreachable.**



Current JPL Spaceflight Projects

Deep Space Missions



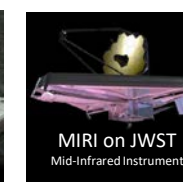
Earth Orbiting Missions



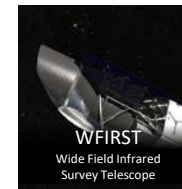
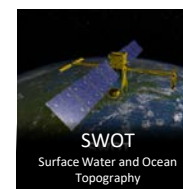
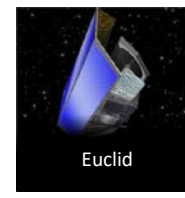
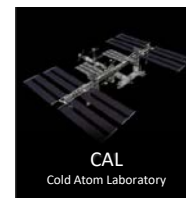


JPL Spaceflight Projects in Development

Deep Space Missions



Earth Orbiting Missions





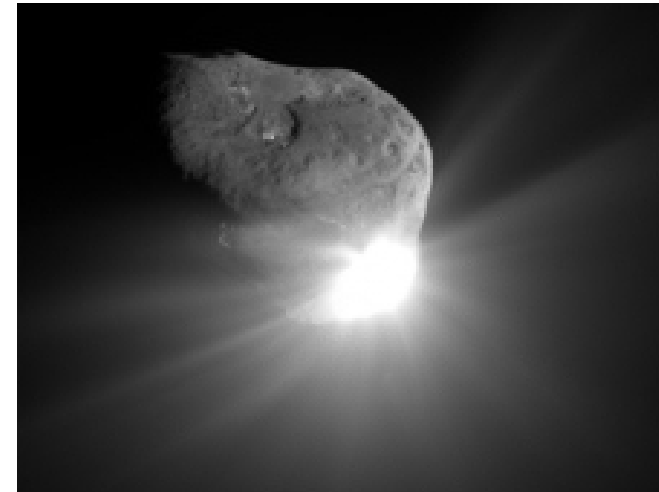
Extreme Design Challenges

- Spacecraft face environments unique to space
 - Zero gravity, solar energetic particles, micrometeoroid/space debris, vacuum, thermal environment, vibroacoustics, etc.
- Spacecraft face failure modes unique to spaceflight
 - Single event effects/upsets, total radiation dose, surface degradation, electrostatic charging/discharge, plasma interference, over/under heating, thermal cycling, etc.
- Potential failure modes are not time-dependent
 - Cruise phase (e.g., 7-yr Cassini) mostly dormant/benign
 - Most risk typically centered in significant events (e.g., deployments, landings) that may last only minutes
- Reliability of complex spacecraft and missions
 - 72 pyros must fire in precise sequence during Mars landing



Extreme Risk → Extreme Engineering

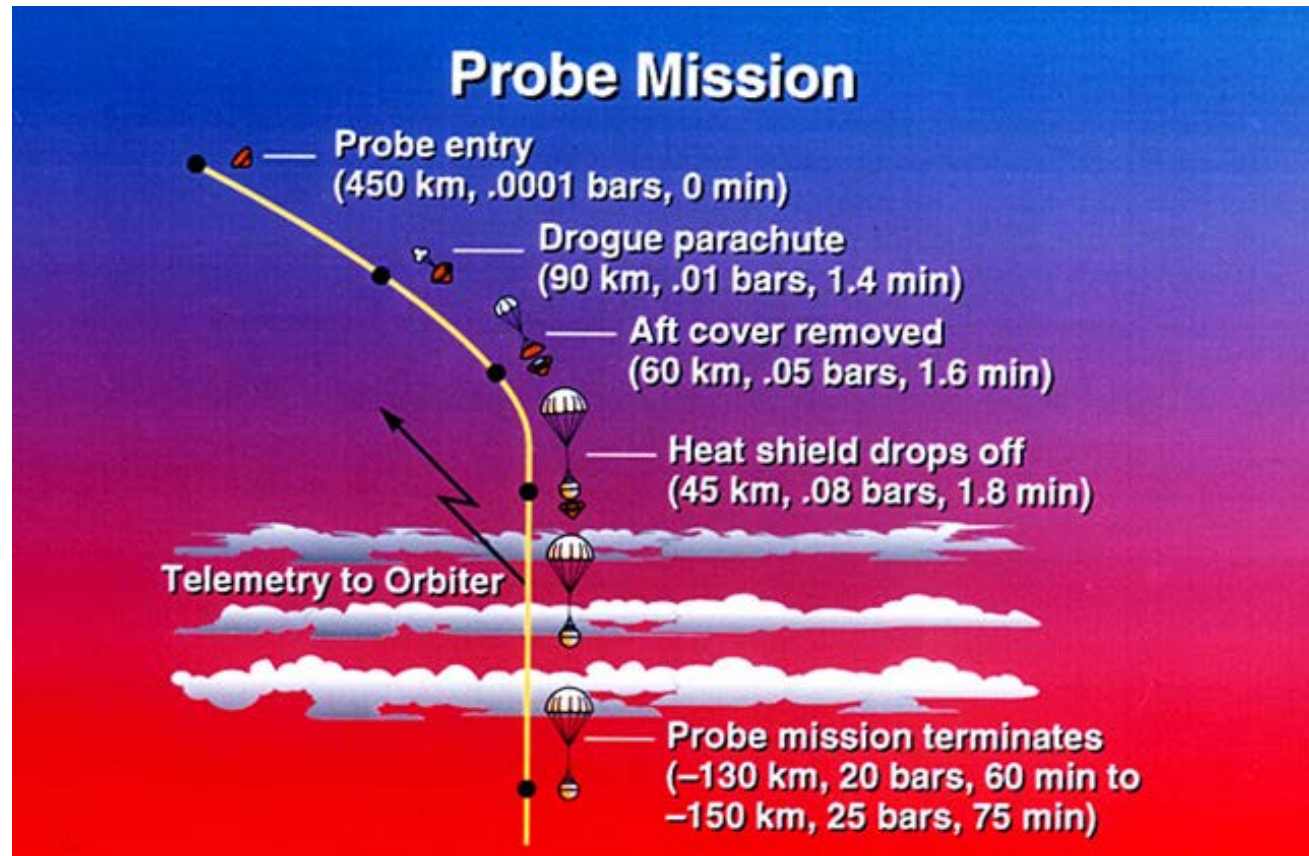
- **JPL systems:** often one-of-a-kind, high unit value, that must operate with precision in an extremely hostile environment
 - **Deep Impact** (2005): An optically navigated, flying copper “bullet” ran head-on into a comet while being tracked on the mother ship, all autonomously





Another Extreme Engineering Example

- Galileo Jupiter Probe





Design Challenge from Highly Unique Missions

- Mars Science Laboratory, aka “Curiosity” rover



Mars Entry, Descent, and Landing (EDL)



- **Entry Turn Starts:**

- **Cruise Stage Separation:**

- **Entry:** E-0 s, L-343s, 128 km, 5.4 km/s surface relative

- **Peak Heating / Peak Deceleration** E+122s, 6.3 earth g

- **Parachute Deployment:** E+241s, L-102s, 8.6 km, 430 m/s

- **Heatshield Separation:** E+261s, L-82s

- **Lander Separation:** E+271s, L-72s

- **Bridle Descent Complete:** E+281s, L-62s

- **Radar Ground Acquisition:** 2.4 km AGL

- **DIMES Images Acquisition:** 2.0 km AGL

- **Start Airbag Inflation:** E+335s, L-8s

- **RAD/TIRS Rocket Firing:** L-6s

- **Bridle Cut:** E+340s, L-3s, 15 m

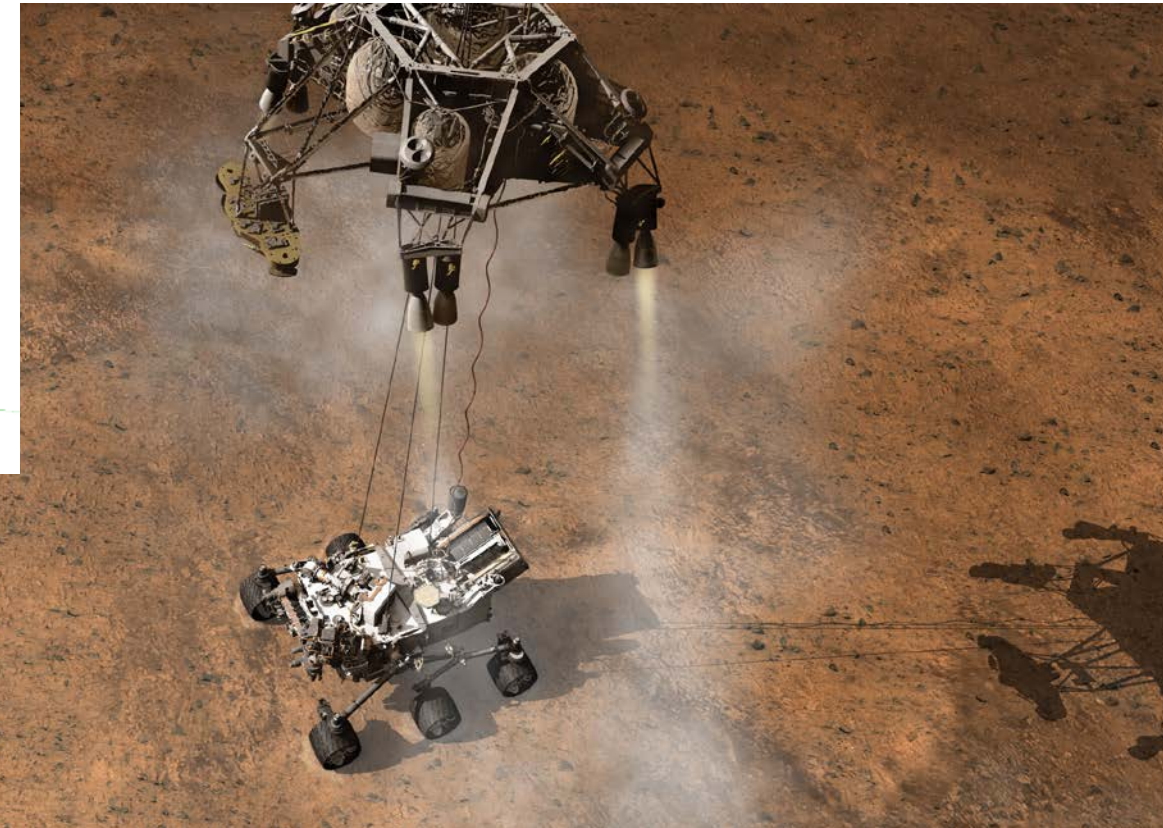
- **Landing:** E+343s

- **Bounces, Rolls Up to 1 km**



Mars landing sequence: Spirit and Opportunity rovers in 2004

Mission Complexity: The EDL sequence for the 2004 Mars Exploration Rover landing

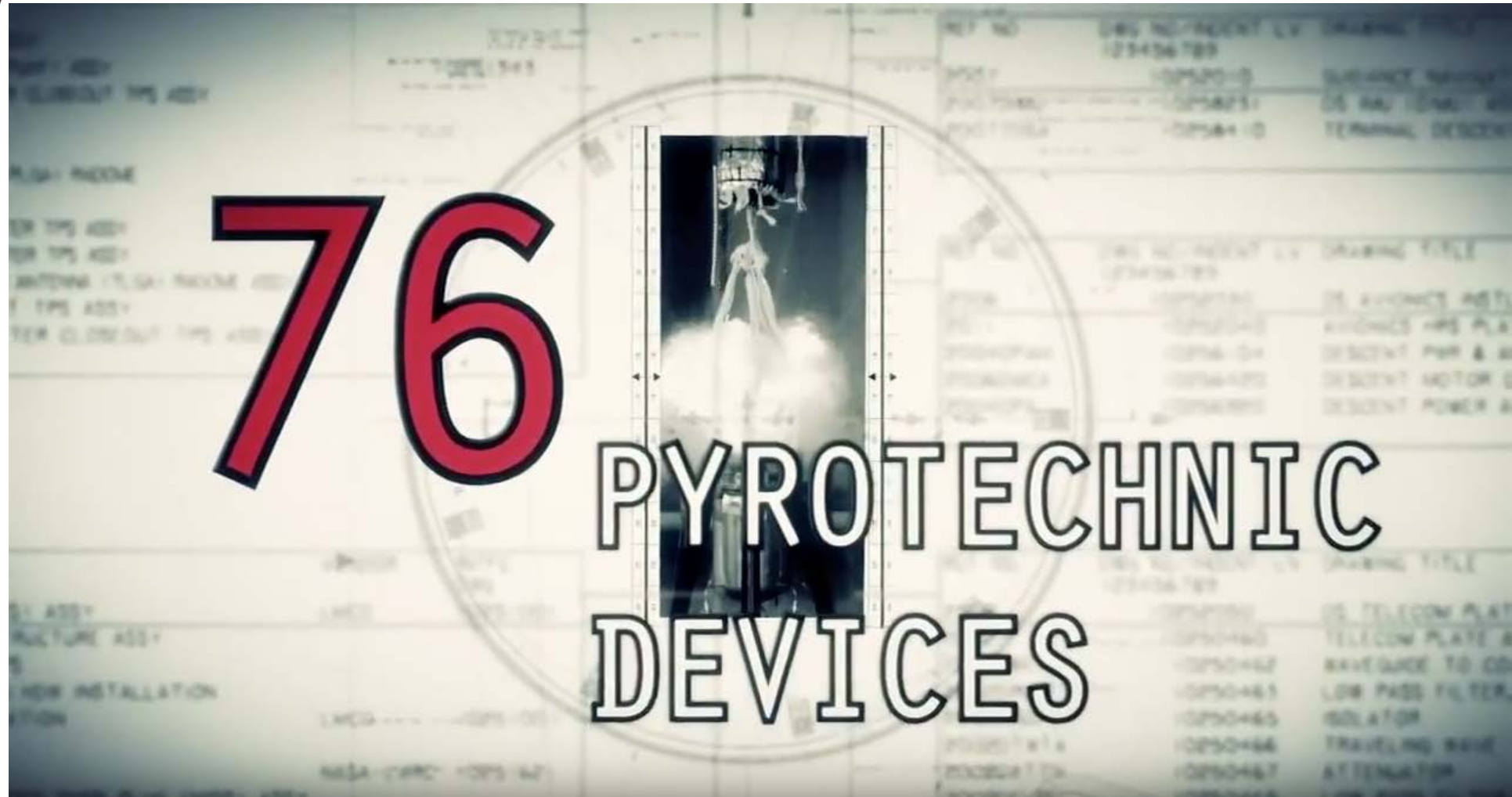


Mars landing sequence:
"Sky Crane" maneuver for
2012 landing of Curiosity
rover





The “7 Minutes of Terror”



Risk Necessitates Extreme Innovation

- Curiosity rover was too massive to land on airbags, hence “sky crane” design solution



Curiosity lander (above) & rover (below)

- Year-round/all latitude operation ruled out use of solar panels





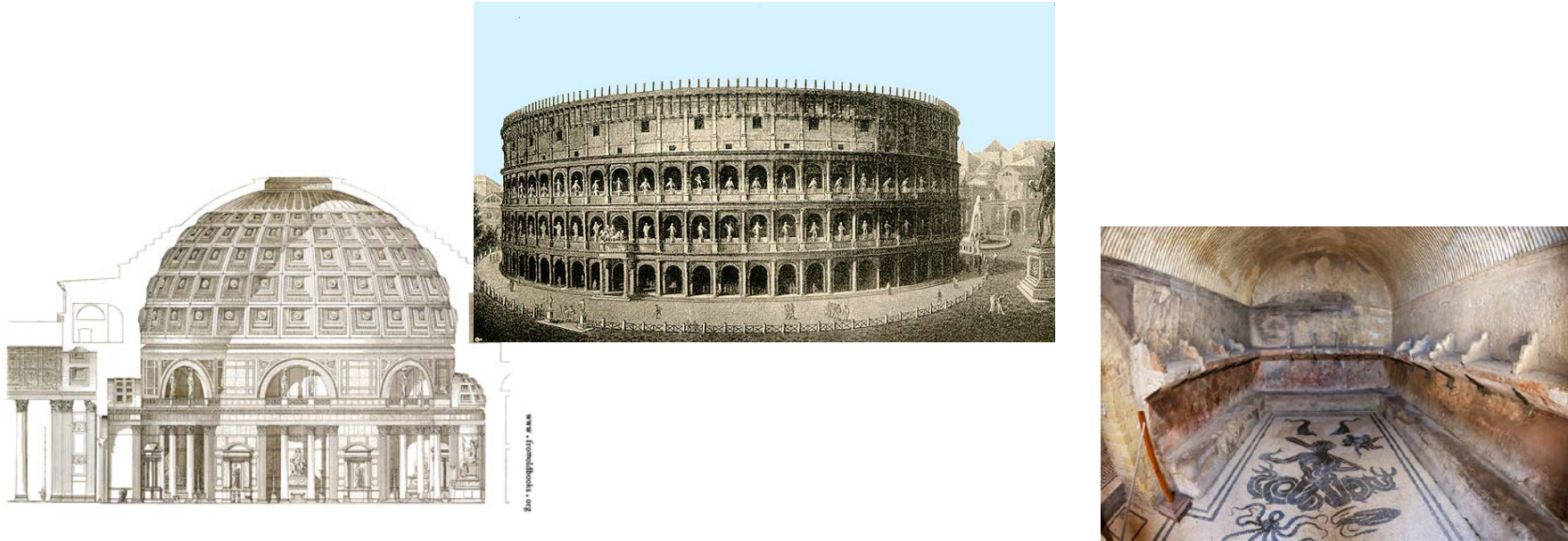
So How Do We Mitigate Risk?

- “Preventions”
 - Robust design (e.g., margins), redundancy, fault tolerance, fault detection & recovery, thermal control, design rules
- Analyses
 - Structural stress, reliability (FTA, FMEA, PSA, WCA, SCA), software safety/reuse, peer reviews, modeling (thermal, radiation, micrometeoroid, 3D), pyroshock, IESD, RVA
 - Active risk assessment/mgmt throughout the project lifecycle
- Controls
 - Quality assurance, vendor inspection, materials/parts selection, verification & validation, engineering standards
- Test, Test, Test!
 - Technology qualification, assembly testing, system-level testing, life testing, mission simulation (testbed)



Knowledge Management

- Corporate knowledge is often treated as if it has little value
- Key corporate knowledge may be lost unless leadership supports active measures to capture and retain it



The ancient Romans used pozzolan concrete to build large structures
--until the technology was lost for 1000 years



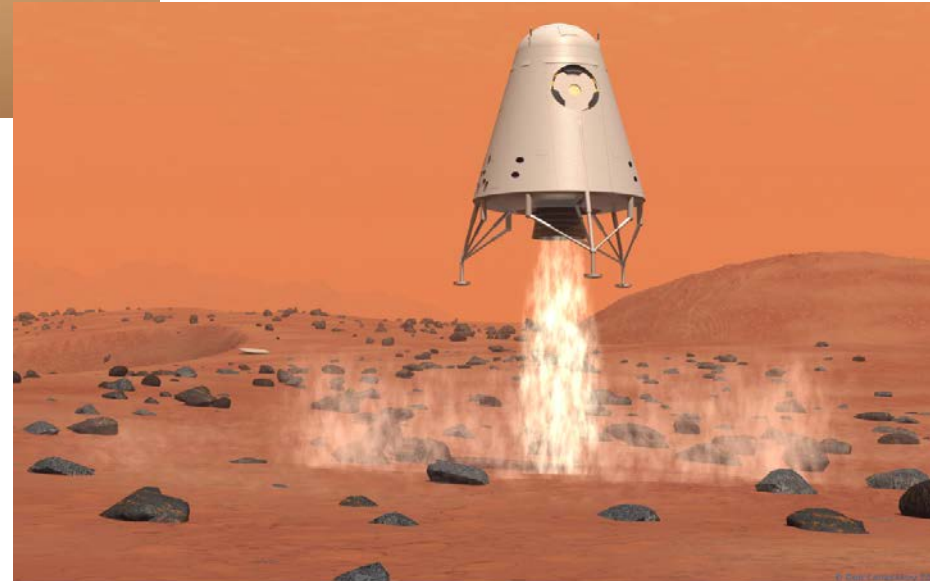
Lost Knowledge Example: Throttleable Thrusters



Mars Science Laboratory: launched in 2011

Hovering “sky crane” ↑ required the recovery of “lost” knowledge that had been used 36 years earlier on →

Mars Viking:
launched in 1975





The “Silver Tsunami”

NASA Civil Service Employees: Percentage by Age Group on 1/28/23

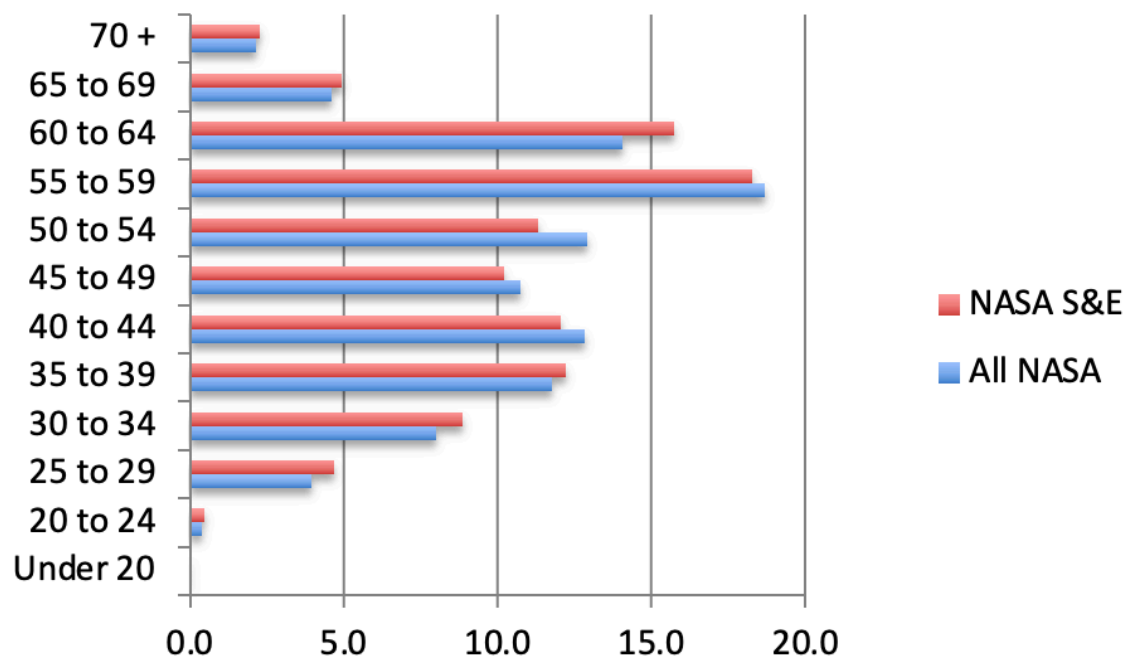


Figure 1. Today's NASA workforce distribution peaks for employees in their mid-50s to mid-60s.

S&E: Science & Engineering personnel

NASA Civil Service Employees: Percentage by Age Group on 9/30/94

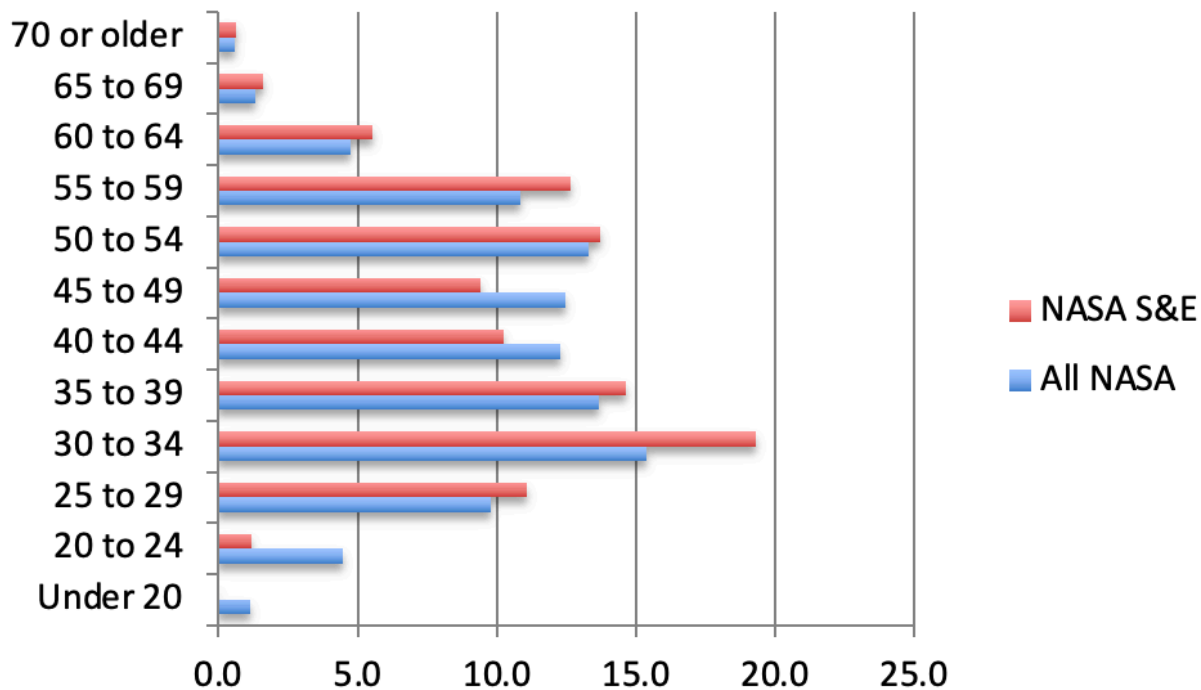


Figure 2. The NASA workforce distribution of 30 years ago was relatively level for the various age groups, with the early 30s predominating.



Effective Knowledge Management Practices

- Obtain your leadership's commitment to knowledge husbandry
- Prepare a knowledge management strategic plan
 - Identify (1) what knowledge is critical, (2) gaps in capturing/retaining/sharing it, and (3) activities needed to address the gaps
- Adopt industry-wide knowledge management “best practices”
 - Institute a formal **lessons learned** process
 - Encourage your subject matter experts to **mentor** junior staff
 - Investigate tools (e.g., case studies, video capture, Pause & Learn)
 - Collect metrics to show continuous improvement
- Serve as a knowledge champion by advocating knowledge husbandry and reuse within your organization
- And lastly...



***Make good use of what your
company knows***





Dare Mighty Things

“Far better is it to **dare mighty things**, to win glorious triumphs, even though checked by failure...than to rank with those poor spirits who neither enjoy much nor suffer much, because they live in a gray twilight that knows not victory nor defeat.”

- Theodore Roosevelt, 26th
President of the United States